

Technical modifications - steering gear Models 124, 201

Model 124

Operation no.	Designation	Type and reason for modification	Introduction dates or vehicle ident. end. no.
0003 6177	Drag link strengthened, length revised	Inclination of steering prevented by revised track angularity differential	06/89
8010	Steering shock absorber rotated 180° Standard steering lock	Protection against heat from catalytic converter Improved anti-theft protection and parking lock interlock	09/89
3400 8240	Steering wheel marking Steering gear with external centering	Simplified assembly	02/90
6177	Steering shock absorber rotated 180° Drag link (4MATIC only)	Protection against heat from catalytic converter strengthened through change of material	03/90
4000	Pipe manifold to power steering pump	Connector revised to improve sealing	05/91
8240	Steering wheel	with model 140 design and with sporty design 390 dia. (without airbag) -for standardization	06/91
8240	Steering wheel	with sporty design 390 dia. (with airbag) - for standardization	02/92
0002 4000 4080	Power steering pump/tandem pump VT/ZL 67, VTP/ZLP 67	replaces VT/ZL 61, VTP/ZLP 161. Standardization, improved response characteristics at closed throttle position, noise optimized	05/91-12/91
0003	Airbag in steering wheel	Standard equipment	09/92
8240	Contact spiral (not right-hand steering and 4MATIC)	Changeover from wiper contact to cable connection for horn and airbag	01.07.93
3400 7700	Steering coupling locking bolt	Increase in installed reliability due to self-locking Torx bolt (except for model 124.034/036)	Phased-in as of 10/93

Model 201

Operation no.	Designation	Type and reason for modification	Introduction dates or vehicle ident. end no.
3400	Steering gear	Clamping bush on steering shaft omitted - standardization	04/84
7700 7740	Jacket tube and steering shaft	Lower steering shaft as corrugated tube, the upper steering shaft and jacket tube changing as a result - standardization	04/84
0002 4000	Power steering pump	Engine with single-belt drive	Vehicle with gasoline engine as of 09/84
0002 4000	Power steering pump	On model 201.03 power steering pump with opening pressure of 85 bar Improved response characteristics at idle	09/84
8240	Steering wheel	400 mm dia. (was 410 mm dia.)	09/85
3400	Power steering	Standard equipment	09/85
8010	Standard steering lock	Improved anti-theft protection and parking lock interlock	09/89
3400 8240	Steering wheel marking Steering gear with external centering	Simplified assembly	02/90
4000	Pipe manifold to power steering pump	Connector revised to improve sealing	05/91
4000 4080	Power steering pump/tandem pump VT/ZL 67, VTP/ZLP 67	replaces VT/ZL 61, VTP/ZLP 161. Standardization, improved response characteristics at idle, noise optimized	05/91-12/91
8240	Steering wheel	with model 140 design and with sporty design 390 mm dia. (without airbag) - for standardization	06/91
8240	Steering wheel	with sporty design 390 mm dia. (with airbag) - for standardization	02/92