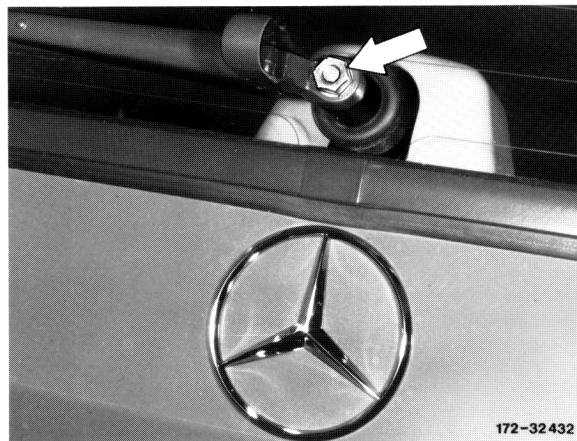


**Remove and install**

---

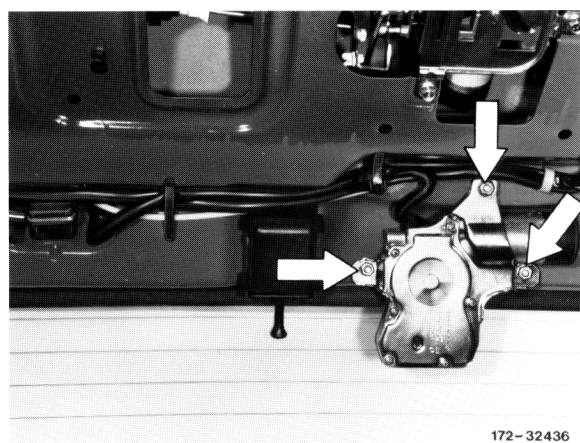
- 1 Remove wiper arm.



- 2 Remove door lining on tailgate (72-105).

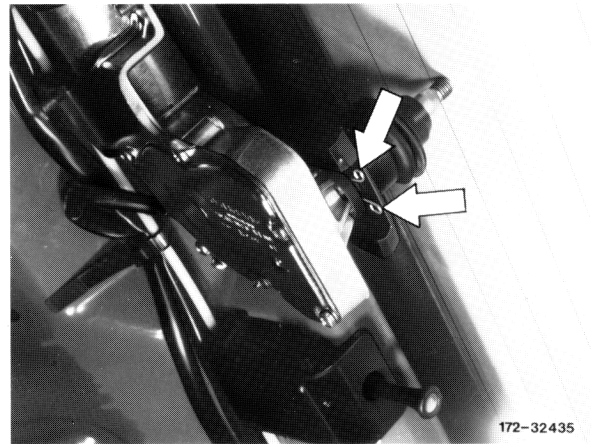


- 3 Unscrew fastening nuts for wiper motor.



4 Pull locking ring on inside of tailgate apart. Remove wiper motor in inward direction and e.g. fasten to door inside plate with welding wire.

5 Remove dust cap for wiper shaft from outside.



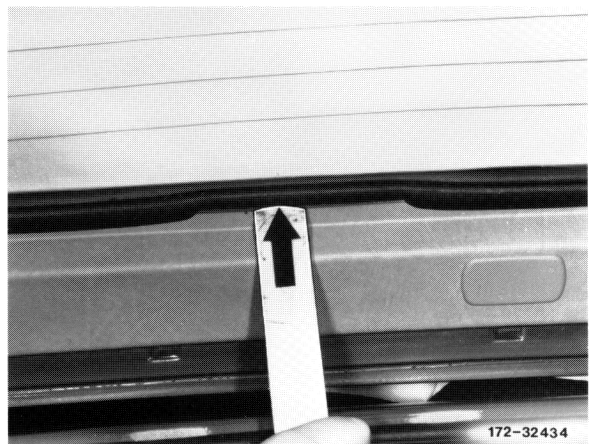
6 Separate connections for heatable back window pane at left and right on tailgate.



7 Slide rubber frame on door inside back by means of a plastic wedge behind spot weld flange of window opening.

8 Push glass pane carefully from inside toward outside and remove.

9 Insert 2 greased assembly cords into holding slot of sealing frame and coat sealing frame lightly with talcum or soap water.



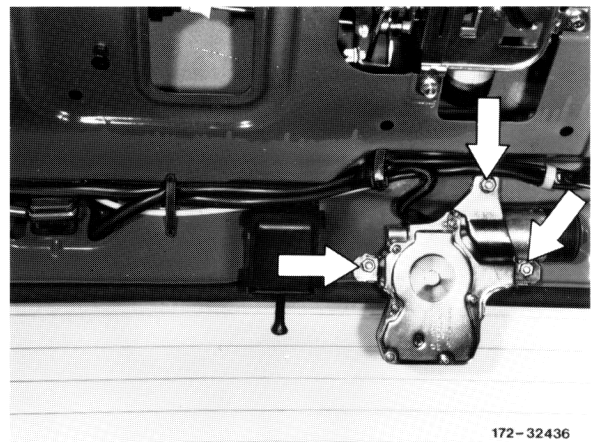
10 Apply MB window sealant in door flange all the way around.

11 Insert glass pane from outside into window opening and align.

12 Exert slight pressure against glass pane, while simultaneously (with a helper) lifting the rubber lip of the sealing frame starting from below above the spot weld flange of the window opening.

**Note:** Pull off assembly cord in parallel with glass pane to avoid damaging the rubber lip.

13 Install wiper motor and align wiper shaft in cutout of glass pane prior to tightening.



14 Plug dust cap from outside over wiper motor shaft and clip-in locking ring inside by energetic pressure.

15 For further installation proceed vice versa.

