



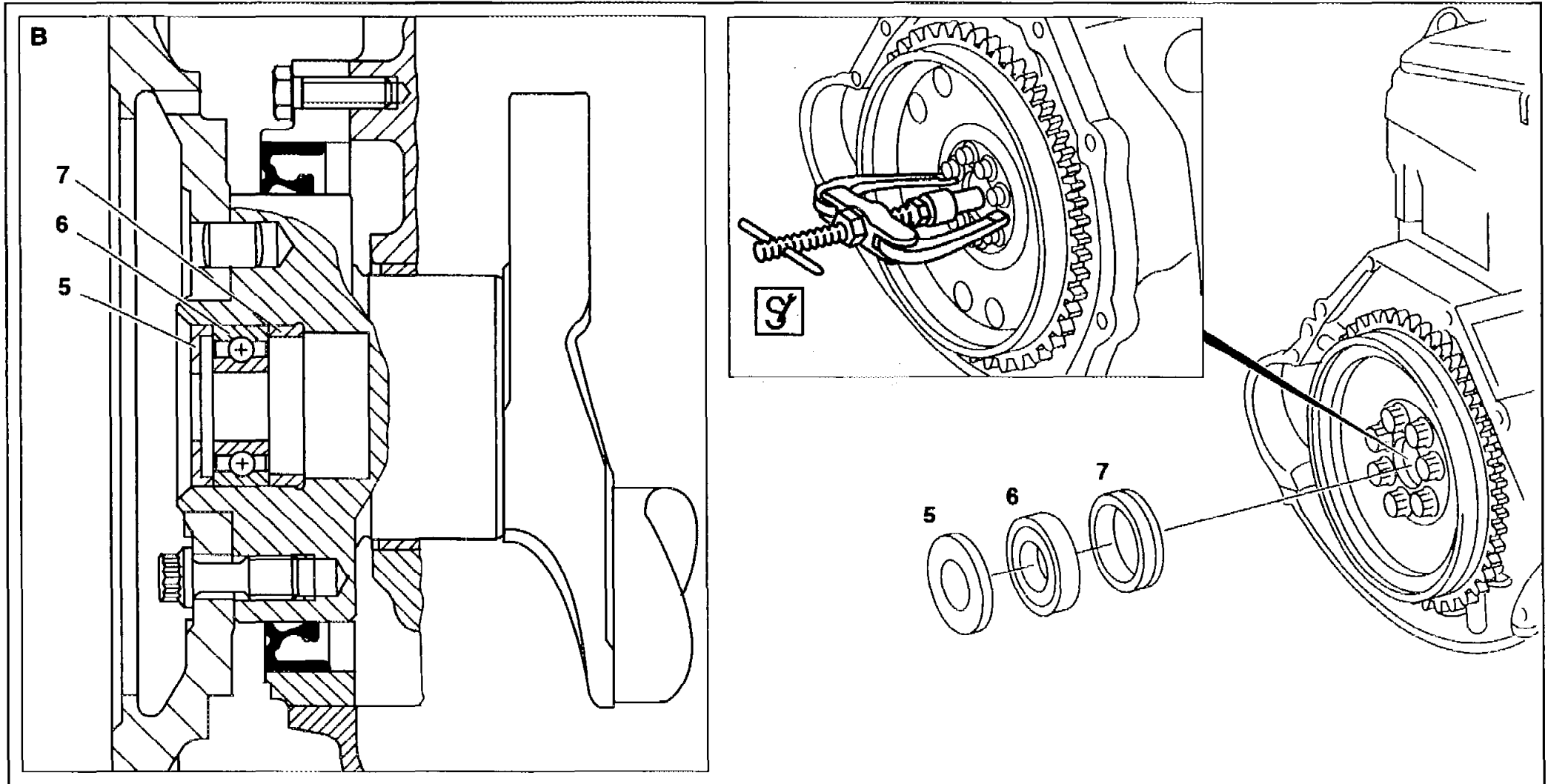
A4





AR03.20-P-8400HA

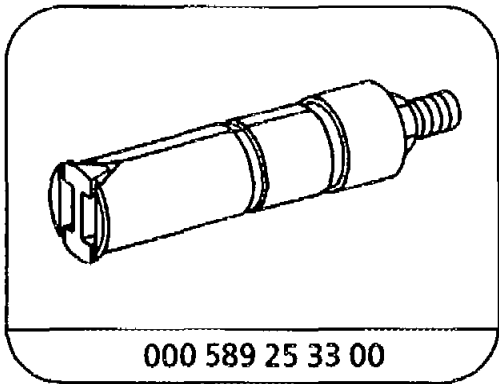
Removing, installing grooved ball bearing of crankshaft

28.7.94

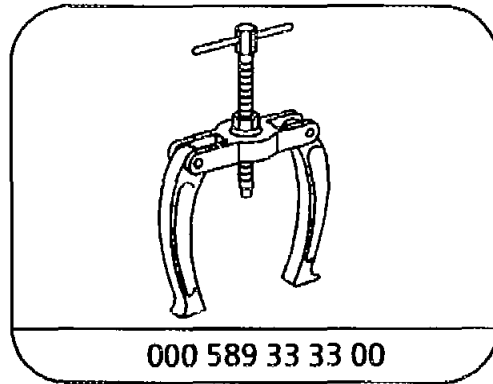
ENGINE 111, 604 with TRANSMISSION 717



 	Removal, installation		
1	Remove manual transmission		AR26.10-P-0020A
2	Remove clutch		AR25.10-P-0050A
3	Remove grooved ball bearing (6)	<p> Pull out end cover (5) together with the grooved ball bearing.</p> <p></p> <p>Use a suitable sleeve to knock in grooved ball bearing at the outer race until it makes contact with spacer ring (7). The grooved ball bearing must be tightly seated in the flywheel. Use a suitable sleeve to knock in new end cover (5) as far as the stop.</p>	<p>000 589 25 33 00</p> <p>000 589 33 33 00</p>
4	Install in the reverse order		



Internal extractor



Countersupport