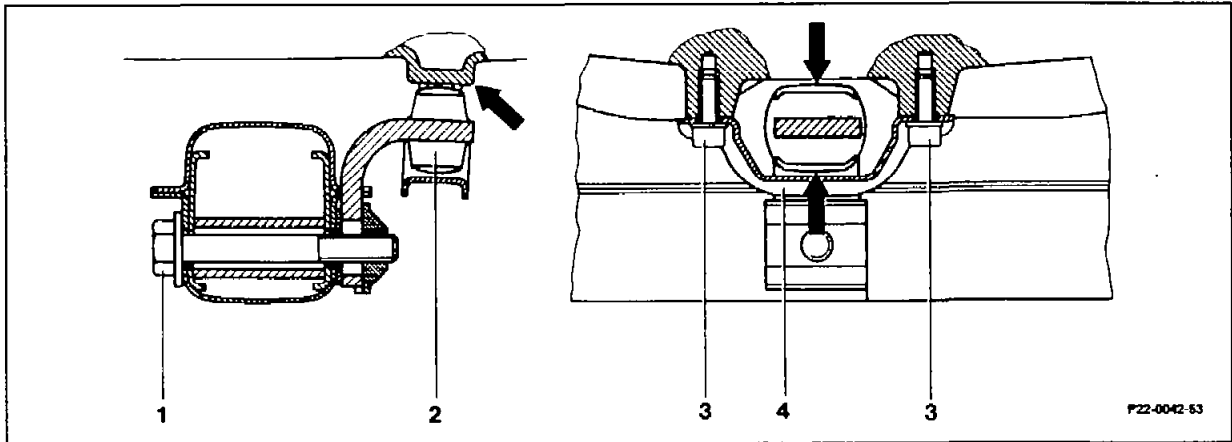


22-220 Adjusting engine stop

Preceding work:
Bottom engine compartment lining removed (01-006).

Operation no. of operation texts and operation values or standard
texts and flat rates 22-2111



Note

For this adjustment, the vehicle must be standing on its wheels ready for the road.
The engine stop must not be treated with oil or grease.

Adjusting bolt (1) slacken at front engine stop, tighten,
130 Nm insert gauge 201 589 04 23 00 remove
(steps 1, 3 - 7).

Note

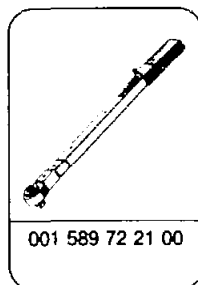
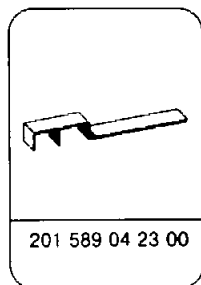
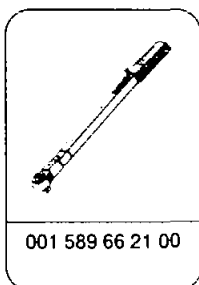
Slacken prepared engine stop from frame cross member.

Adjusting screw (11) slacken at rear engine mount, tighten,
30 Nm (steps 2, 5).

Tightening torques

	Nm
Adjusting bolt, front engine stop	130
Adjusting screw, rear engine mount	30

Special tools



Slackening

Note

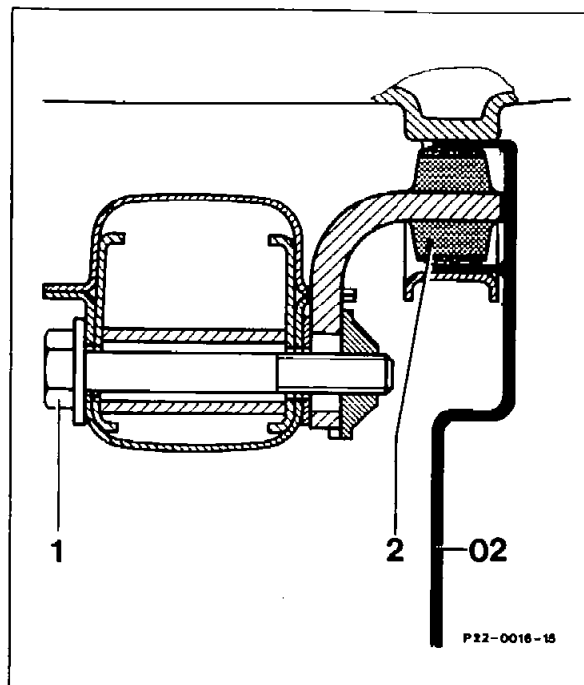
To adjust the engine stop, the vehicle must be ready for the road and be standing on its wheels. The engine stop must not be treated with oil or grease.

- 1 Slacken adjusting bolt (1) at engine stop (2) fully.

Note

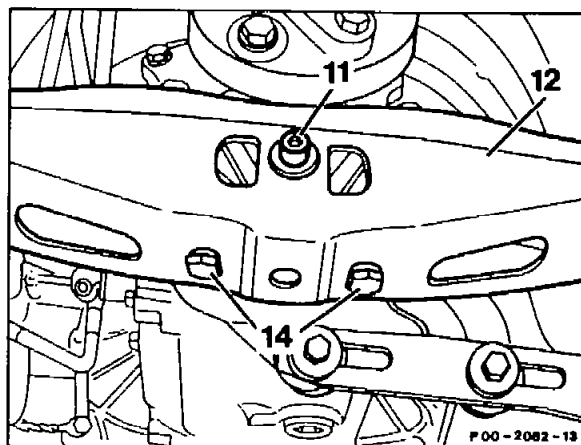
Slacken engine stop which is sticking to frame cross member as a result of wax or paint.

04 Gauge 201 589 04 23 00



- 2 Slacken adjusting screw (11) at rear engine supporting bracket fully.

12 Engine supporting bracket
14 Engine mount hexagon bolts



Adjusting

- 3 Insert gauge 201 589 04 23 00 (02) at engine stop.
- 4 Move engine by shaking slightly from left to right by hand.
- 5 Tighten adjusting screw at rear engine mount, 30 Nm.
- 6 Tighten adjusting bolt (1) at engine stop (2), 130 Nm.
- 7 Remove gauge (02).