


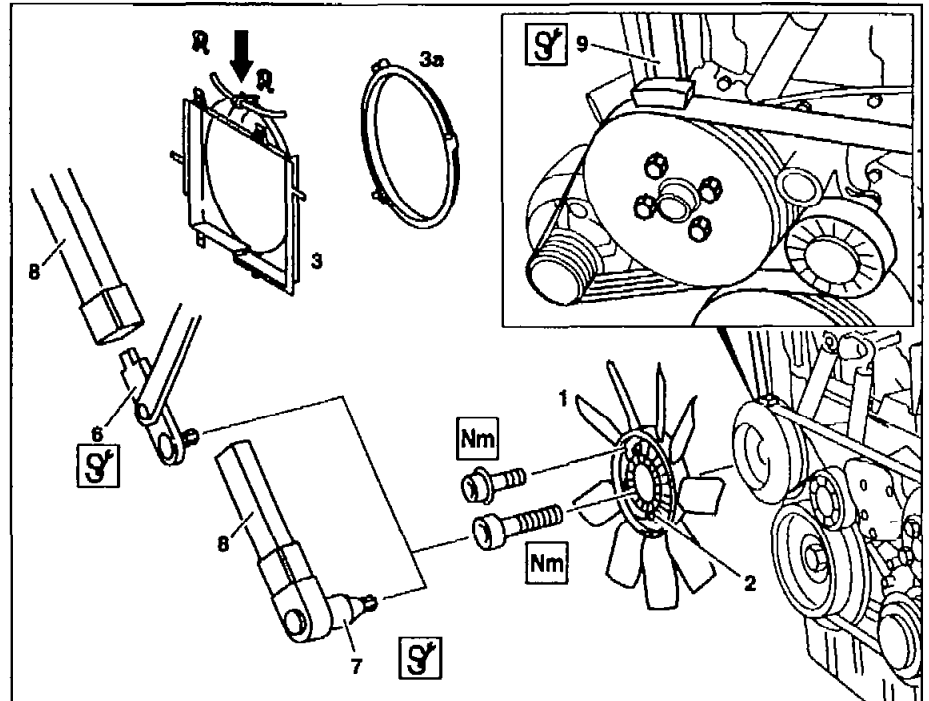













ENGINE 601 in MODEL 124, 201  
 ENGINE 602 in MODEL 124, 201  
 ENGINE 603 in MODEL 124, 126, 140

- 1 Fan  
 2 Viscous fan clutch  
 3 Fan shroud  
 6  8 mm screwdriver  
 8  Torque wrench  
 9  Counter-holder



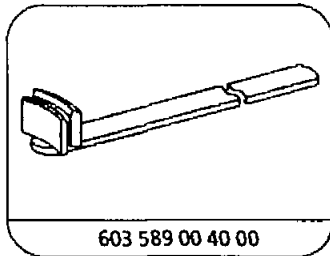
P20.40-0262-06

	Removing, installing		
1.1	Remove radiator	Model 124.133/193, 201.126	AR20.20-P-3865HW AR20.20-P-3865HW
2.1	Remove fan shroud (3) and place over fan (1)	Models with one-part fan shroud	
2.2	Turn fan shroud ring (3a) out of the locking studs on the fan shroud and remove together with fan shroud	Models with split fan shroud  Installation: Ensure the fan shroud ring (3a) is correctly located in the engaging studs of the fan shroud (3).	
3	Insert counter-holder (9) at the coolant pump belt pulley		603 589 00 40 00
4	Unbolt viscous fan clutch (2) together with fan (1) and remove	 Use a screwdriver (6) or screwdriver bit (7) and torque wrench (8) to slacken the central bolt.    Remove viscous fan clutch together with the fan shroud.  	120 589 14 07 00 103 589 01 09 00 001 589 72 21 00 BA20.40-P-1002-01A BA20.40-P-1003-01A
5	Unbolt fan (1) at viscous fan clutch (2)	 Installation: Installation position of the fan is marked by the lug on the fan ring and by the marking "VORNE FRONT" (in direction of travel on fan ring). 	BA20.40-P-1001-01A

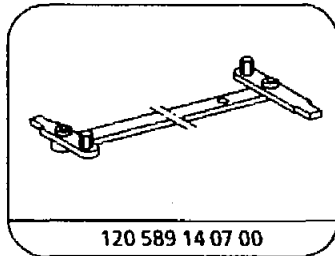
6	Install in the reverse order		
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**Nm** Fan, fan clutch

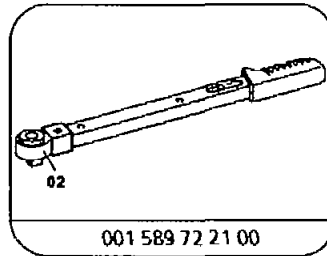
Number	Designation	Engine 601, 602 except 602.98, 603
BA20.40-P-1001-01A	Bolt of fan to viscous clutch	Nm 10
BA20.40-P-1002-01A	Bolt of viscous fan clutch to bearing body Tightening with approved special tool	Nm 40
BA20.40-P-1003-01A	Bolt of viscous fan clutch to bearing body Tightening with screwdriver and torque wrench	Nm 45



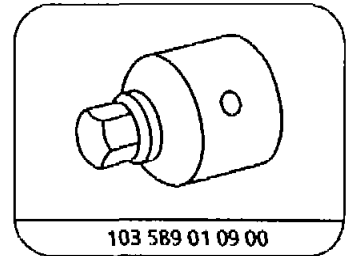
Counter-holder



Screwdriver



Torque wrench



Screwdriver bit

