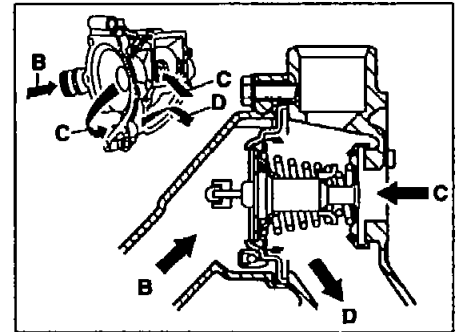



ENGINE 601, 602, 603 (except, 602.982)

At coolant temperatures of approx. 85 – 100 °C the main valve as well as the bypass disk are more or less open, depending on engine load. The coolant flows from the radiator (B) through the bypass passage (C) and the coolant pump into the crankcase (D).

- B From radiator
- C From crankcase (bypass passage)
- D To crankcase



P20.00-0408-01

		ENGINE 601.91, 602.91, 603.91 (except 601.913)	GF20.00-P-1101A GF20.00-P-1101A
		ENGINE 602.96, 603.96 /97	GF20.00-P-1101B GF20.00-P-1101B
		ENGINE 601.913 in MODEL 202	GF20.00-P-1101C GF20.00-P-1101C