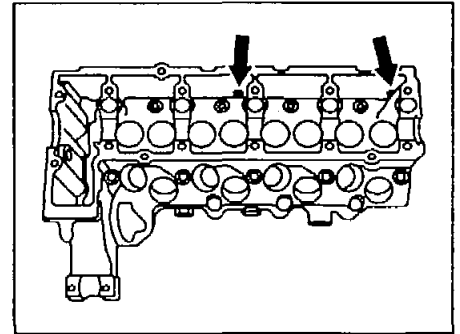



GF18.00-P-1001A	Oil return flow function	11.2.98
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ENGINE 601, 602, 603 (except, 602.982)

The oil from the cylinder head flows back to the oil pan partially through the timing chain housing. In view of the installation position of the engine, tilted 15° to the right, two or three return flow galleries (arrows) are provided in the cylinder heads and the crankcase to improve the oil return flow.



P18.00-0405-01

	Engine oil return flow construction state description	Engine 601 Engine 602, 603 (except 602.982)	GF18.00-P-1107A GF18.00-P-1107A GF18.00-P-1107B GF18.00-P-1107B
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