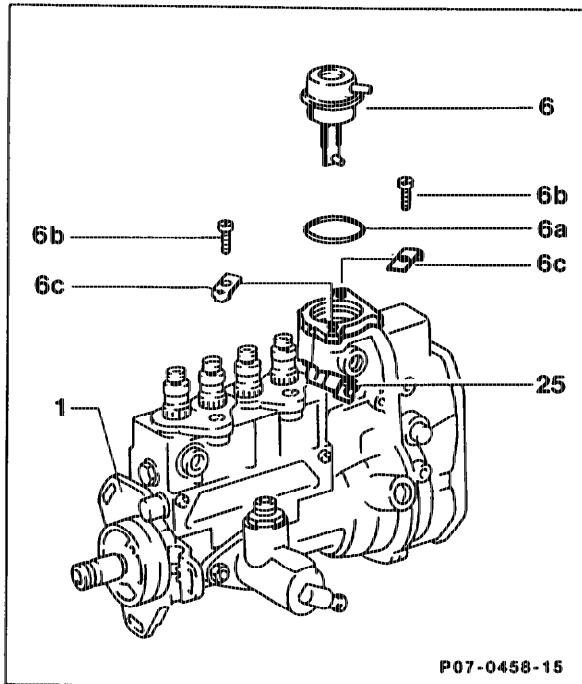


## 07.1-8618 Replacing Vacuum Unit

Preceding work:  
Charge air pipe removed (14-1310).

Operation no. of operation texts and work units or standard texts  
and flat rates: 07-8618



Screw (6b) .....	remove, install (use TORX-T30).
Bracket (6c) .....	remove, install.
Stop unit (6) .....	raise slightly when removing, tilt back towards engine and withdraw.
O-ring (6a) .....	remove, install.
Emergency stop lever (25) .....	press when installing and engage connecting rod of vacuum unit into the rocker of the emergency stop lever.