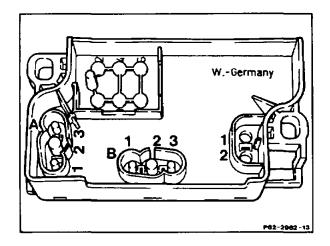
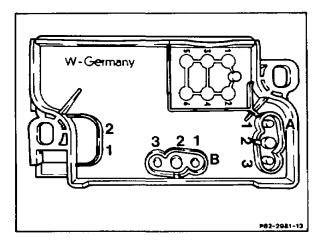
Operation no. of operation texts and work units or standard texts and flat rates:

## A. Measuring resistance at seat adjustment switch





| Switch position  | Measurement at switch between:<br>Coupling A and coupling B |   | Resistance measurements *  |  |
|--|---|---|--|--|
|  | Left-hand switch  | Right-hand switch                           | 1  |  |
| Memory board 1 Height adjustment rear high Height adjustment rear low Seat adjustment forward Seat adjustment back | Coupling A pin 1<br>and<br>Coupling B pin 1                 | Coupling A pin 3<br>and<br>Coupling B pin 1 | 286.96 ohms<br>155.22 ohms<br>72.53 ohms<br>42.17 ohms<br>15.88 ohms |  |
| Memory board 2 Head restraint high Head restraint low Height adjustment front high Height adjustment front low     | Coupling A<br>Pin 1 and 3                                   | Coupling A<br>Pin 1 and 3                   | 286.96 ohms<br>155.22 ohms<br>72.53 ohms<br>42.17 ohms<br>15.88 ohms |  |
| Memory<br>Backrest forward<br>Backrest back  | Coupling A pin 1<br>and<br>Coupling B pin 3                 | Coupling A pin 3<br>and<br>Coupling B pin 3 | 286.96 ohm<br>42.17 ohms<br>15.88 ohms                               |  |
| No operation   | Coupling A pin 1<br>and<br>Coupling B pin 1                 | Coupling A pin 3<br>and<br>Coupling B pin 1 | 2.2 K ohms   |  |
| No operation   | Coupling A<br>Pin 1 and 3                                   | Coupling A Pin 3 and pin 1                  | 2.2 K ohms   |  |
| No operation   | Coupling A pin 1<br>and<br>Coupling B pin 3                 | Coupling A pin 3<br>and<br>Coupling B pin 3 | 2.2 K ohms   |  |

Tolerance ±1 %

## B. Measuring resistance at 10-pin coupling at control unit

Couplings at seat adjustment switch plugged in

| Switch position  | Measurement at 10-pin coupling of switch and memory electronic control between:   | Resistance measurements *  |
|--|---|--|
| Memory board 1 Height adjustment rear high Height adjustment rear low Seat adjustment forward Seat adjustment back | Contact 4 (ws/br) and contact 3 (ws/ge) | 286.96 ohms<br>155.22 ohms<br>72.53 ohms<br>42.17 ohms<br>15.88 ohms |
| Memory board 2 Head restraint high Head restraint low Height adjustment front high Height adjustment front low     | Contact 4 (ws/br) and contact 2 (ws/rt) | 286.96 ohms<br>155.22 ohms<br>72.53 ohms<br>42.17 ohms<br>15.88 ohms |
| Memory<br>Backrest forward<br>Backrest back  | Contact 4 (ws/br) and contact 1 (ws/gn) Contact 4 (ws/br) and contact 1 (ws/gn) Contact 4 (ws/br) and contact 1 (ws/gn)   | 286.96 ohms<br>42.17 ohms<br>15.88 ohms                              |
| No operation<br>No operation<br>No operation   | Contact 4 (ws/br) and contact 3 (ws/ge) Contact 4 (ws/br) and contact 2 (ws/rt) Contact 4 (ws/br) and contact 1 (ws/gn)   | 2.2 K ohms<br>2.2 K ohms<br>2.2 K ohms                               |

Tolerance ±1 %

If the resistances measured in tests A and B do not agree with the specified resistances, look for the fault in the wiring harness.

## C. Testing seat adjustment motors

Unplug coupling to respective seat adjustment motor at the control unit (N32/1 or N32/2). Connect seat adjustment motor to a voltage source using the security cable (Part no. 124 589 37 63 00), and test operation.

| Seat adjustment motor             | Connection              |  |  |
|-----------------------------------|-------------------------|--|--|
| Seat adjustment forward/back (VZ) | Contact 1 and contact 2 |  |  |
| Seat height adjustment rear (HH)  | Contact 1 and contact 2 |  |  |
| Seat height adjustment front (VH) | Contact 1 and contact 2 |  |  |
| Backrest adjustment (L)           | Contact 1 and contact 2 |  |  |
| Head restraint (K)                | Contact 1 and contact 4 |  |  |

If no fault is found at the switches, the wiring and the motors, the control unit (N32/1 or N32/2) must be replaced.

## Commercially available tools

| Multimeter | e.g. | Sun DMM-5<br>FLUKE 23 DB |  |
|------------|------|--------------------------|--|
|            | _    |                          | —————————————————————————————————————— |