A DAA	00 V 10007
APUU	.00-X-1000Z

F16	AP18.00-P-0101-06EB	Replacing oil filter cartridge, draining oil	Engine 601 in model 124
		filter	Engine 601 in model 202 up to 12/94
			Engine 602 in model 124
			Engine 604 in model 124
			Engine 604 in model 202 up to 05/94
			Engine 605 in model 124 up to 11/94
			Engine 605 in model 202 up to 06/94

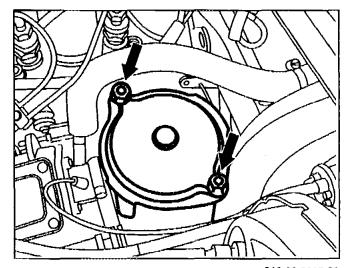
## Nm Engine lubrication, oil filter

Number	mber Designation		Engines 601, 602 except 602.982	Engines 604, 605
BA18.20-P-1001-01A	Mounting nuts on oil filter cap	Nm	25	25

1 Screw off nuts (arrows) and remove cover, drain oil filter.

## Note

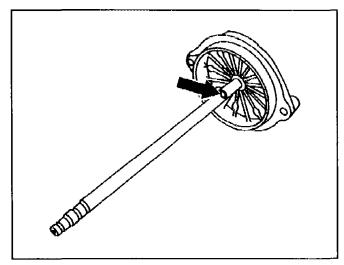
On vehicles with oil/air cooler (turbocharged engines) it is not necessary to drain the oil from the oil/air cooler.



- 2 Check throttle bore in oil tube (arrow) for foreign particles. If clogged remove foreign particles by hand.
- Blow through throttle bore with compressed air. It should be possible to feel the air coming out of the bottom of the oil tube. If the throttle bore is not free or if air does not flow out, replace oil filter cap with oil tube.
- 4 Replace filter cartridge and rubber sealing ring on oil filter cap.

⚠ Ensure that the filter cartridge and rubber sealing ring on the filter cap are not mixed up with those for engines 615, 616 and 617, because they are a different size.

5 Attach cap and screw on nuts.



P18.00-0028-01