



<b>D18</b>	WF00.00-X-1000Z	<b>Shop-made tools</b>	<b>1.7.99</b>
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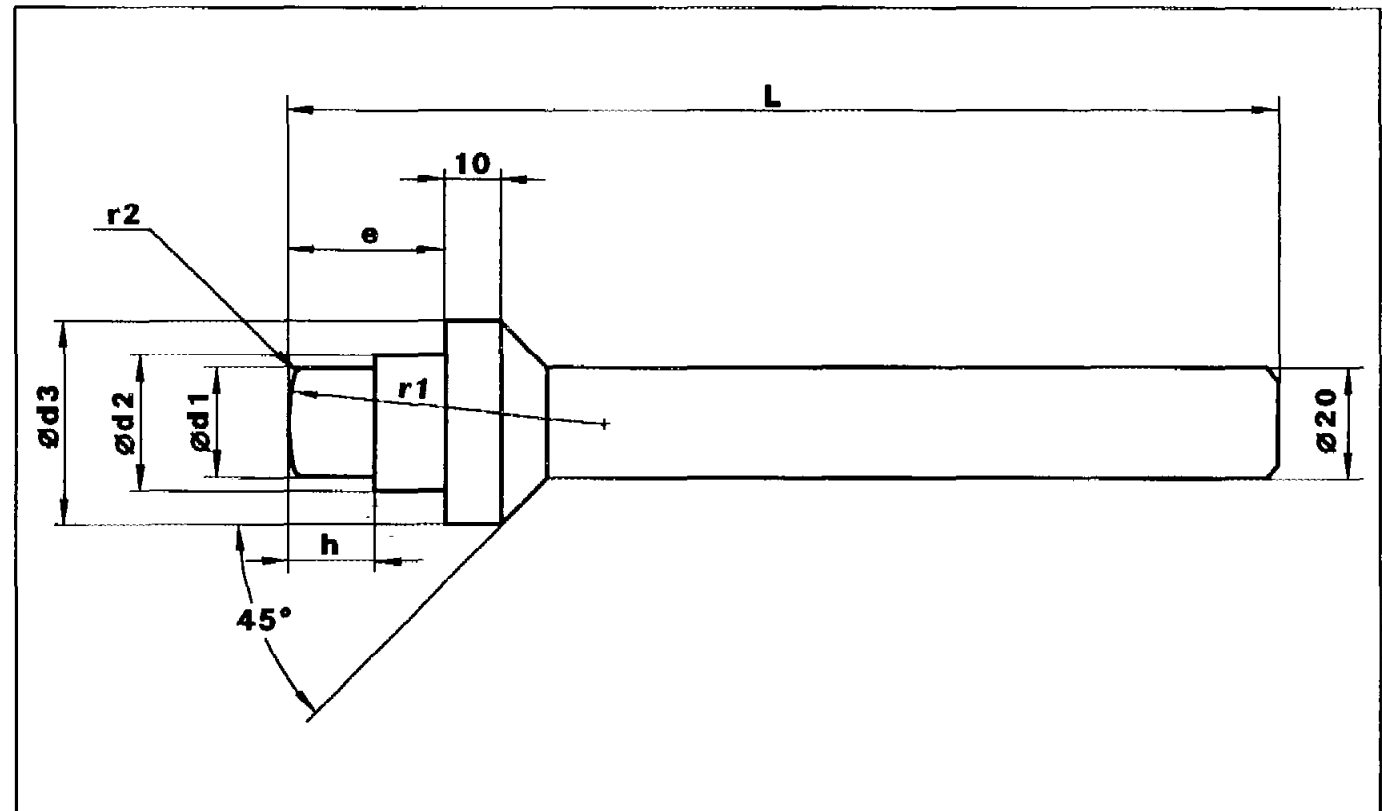
WF58.50-P-0520-01A	Drift for inserting camshaft end cap	Engine 604, 605, 606	<b>E18</b>
WF58.50-P-0330-03A	Degrees scale for vibration damper	Engine 604-606	<b>F18</b>
WF58.50-P-3902-01A	Lever for pressing spring tensioning lever of poly V-belt tensioning device	Engine 602, 604, 605, 606	<b>G18</b>

**E18**

WF58.50-P-0520-01A

Drift for inserting camshaft end cap

Engine 604, 605, 606



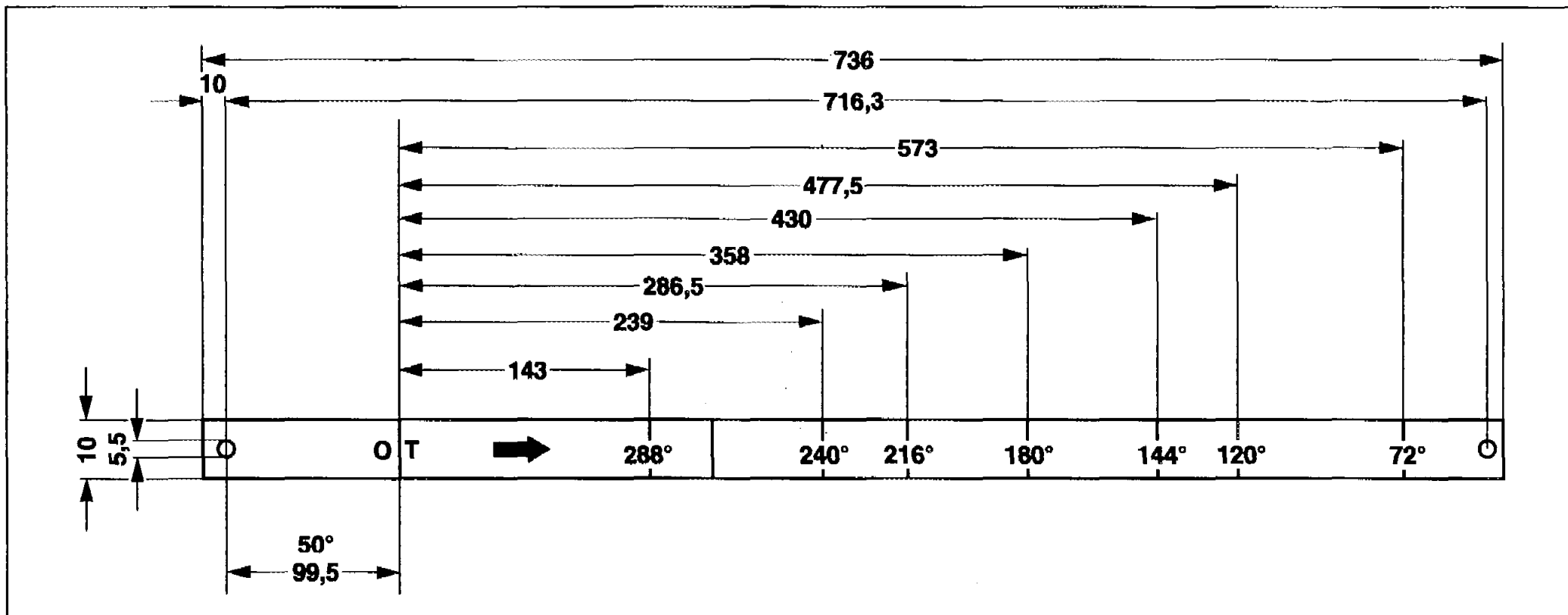
P05.20-0265-05

**Matching dimensions for insertion drift**

Nominal $\varnothing$ of cap (mm)	$\varnothing$ d1 (mm)	$\varnothing$ d2 (mm)	$\varnothing$ d3 (mm)	e (mm)	h (mm)	L (mm)	r1 (mm)	r2 (mm)
18	15.7-0.1	17.7-0.1	28	9.0 +0.5	5.3 +0.1	153	45	1



F18 WF58.50-P-0330-03A	Degrees scale for vibration damper	Engine 604-606	
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P03.30-2006-08



Use plastic tensioning strap; affix scale as shown in drawing.

Attach tensioning strap to vibration damper in pin for start of delivery measurement; pay attention to arrow indicating direction of rotation.



<b>G18</b> WF58.50-P-3902-01A	Lever for pressing spring tensioning lever of poly V-belt tensioning device	Engine 602, 604, 605, 606	 <b>WF</b>
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Bar of 12–13 mm diameter and about 300 mm in length.