

M17	BT00.00-X-1000Z	Technical modifications	1.7.99
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BT05.20-P-0001-01A	Bolts for attaching camshaft housing to cylinder head discontinued		N17
BT01.30-P-0001-01A	Material of cylinder head gasket modified		P17
BT01.40-P-0001-01A	End cover with vulcanized radial seal		A18

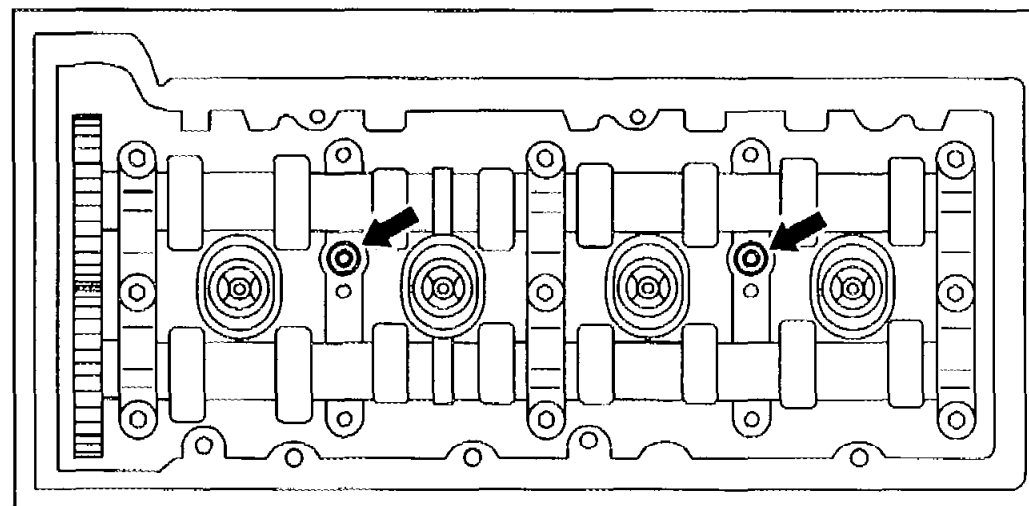


N17	BT05.20-P-0001-01A	Bolts for attaching camshaft housing to cylinder head discontinued		BT
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Engine	No.	Engine	except	LHD RHD	Trans- mis- sion	Engine end no. as of	Engine end no. up to	Production period (DD.MM.YY) as of	Production period (DD.MM.YY) up to
		604.910			0	028402		09.94	
		604.910			2	005831		09.94	
		605.910			0	017956		09.94	
		605.910			2	007989		09.94	
		605.911			0	025350		09.94	
		605.911			2	009336		09.94	
		606.910			0	007175		09.94	
		606.910			2	013517		09.94	
		604.912							
		605.912							
		606.912							

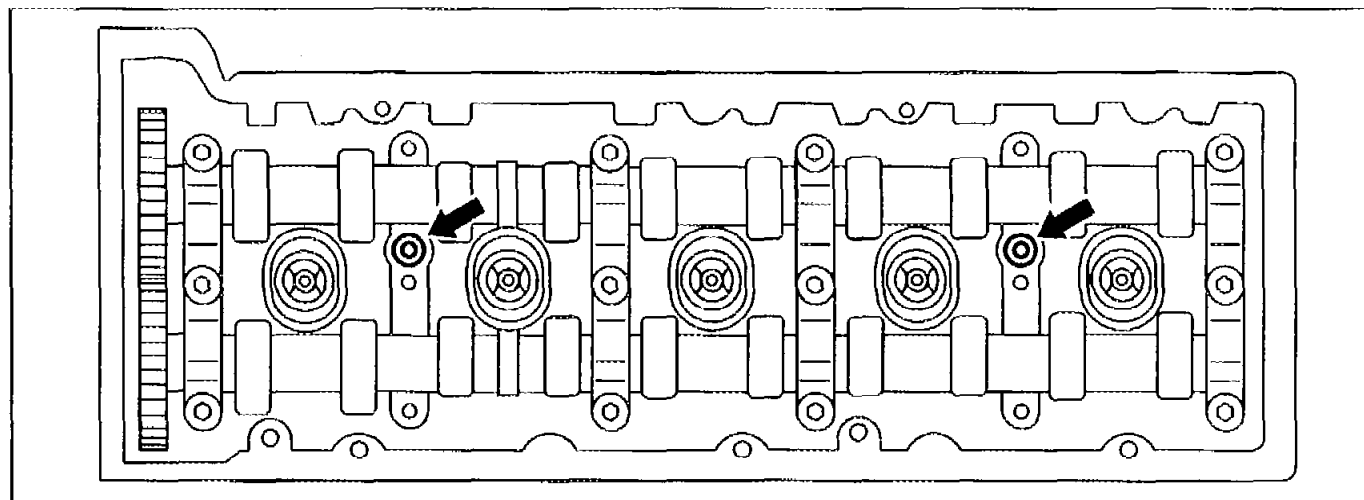
Engine 604

Bolts (arrows) for attaching camshaft housing to cylinder head discontinued.



**Engine 605**

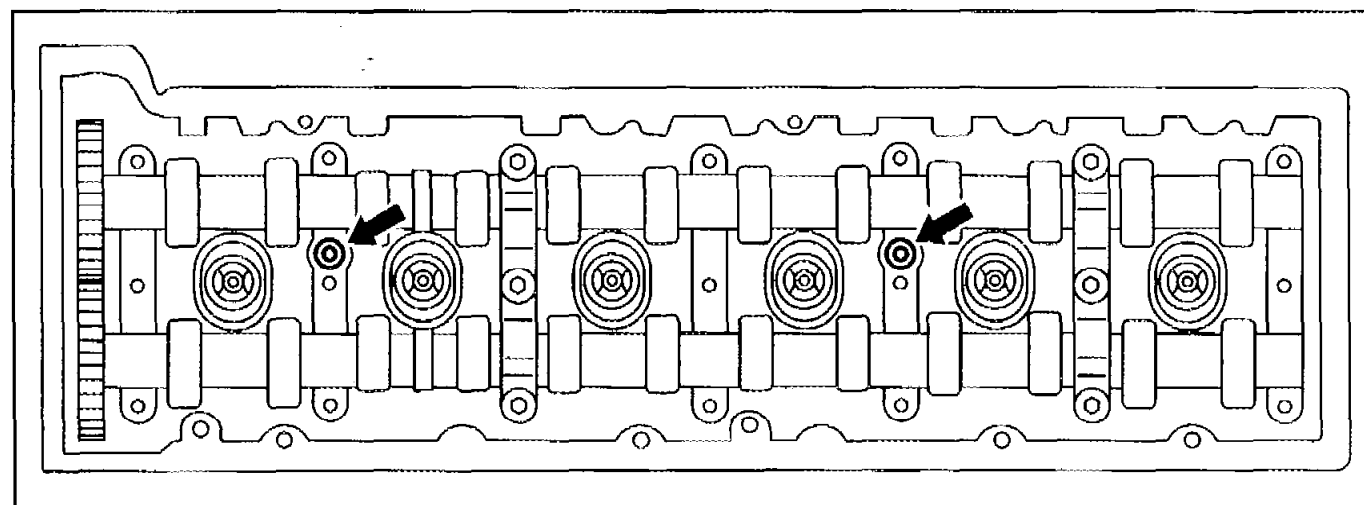
Bolts (arrows) for attaching camshaft housing to cylinder head discontinued.



P05.20-0247-04

Engine 606

Bolts (arrows) for attaching camshaft housing to cylinder head discontinued.



P05.20-0248-04

P17	BT01.30-P-0001-01A	Material of cylinder head gasket modified		
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**ENGINE 604.915 ## as of 000014 as of 1.5.96,
604.915 #2 as of 000003 as of 1.5.96,
604.917 ## as of 000003 as of 1.6.96,
604.917 #2 as of 000003 as of 1.6.96,
606.912 ## as of 006849 as of 1.6.96,
606.912 #2 as of 012966 as of 1.6.96**

As a result of further product development, the soft gasket on engines of the model designations listed above has been replaced by a metal-layer gasket.



A18	BT01.40-P-0001-01A	End cover with vulcanized radial seal		BT
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Production breakpoints/modifications/new features

<i>Engine</i>	<i>LHD RHD</i>	<i>Trans- mis- sion</i>	<i>Engine end no. as of</i>	<i>Engine end no. up to</i>	<i>Productio n period as of</i>	<i>Productio n period up to</i>	<i>Nature and reason for modification</i>	<i>Reference/remarks</i>
111					02.95			
604					02.95			
605					09.94	11.94		
606					09.94	11.94		



- A *End cover with interference-fit radial seal*
- B *End cover with vulcanized radial seal and vulcanized sealing lip (seal to crankcase)*

