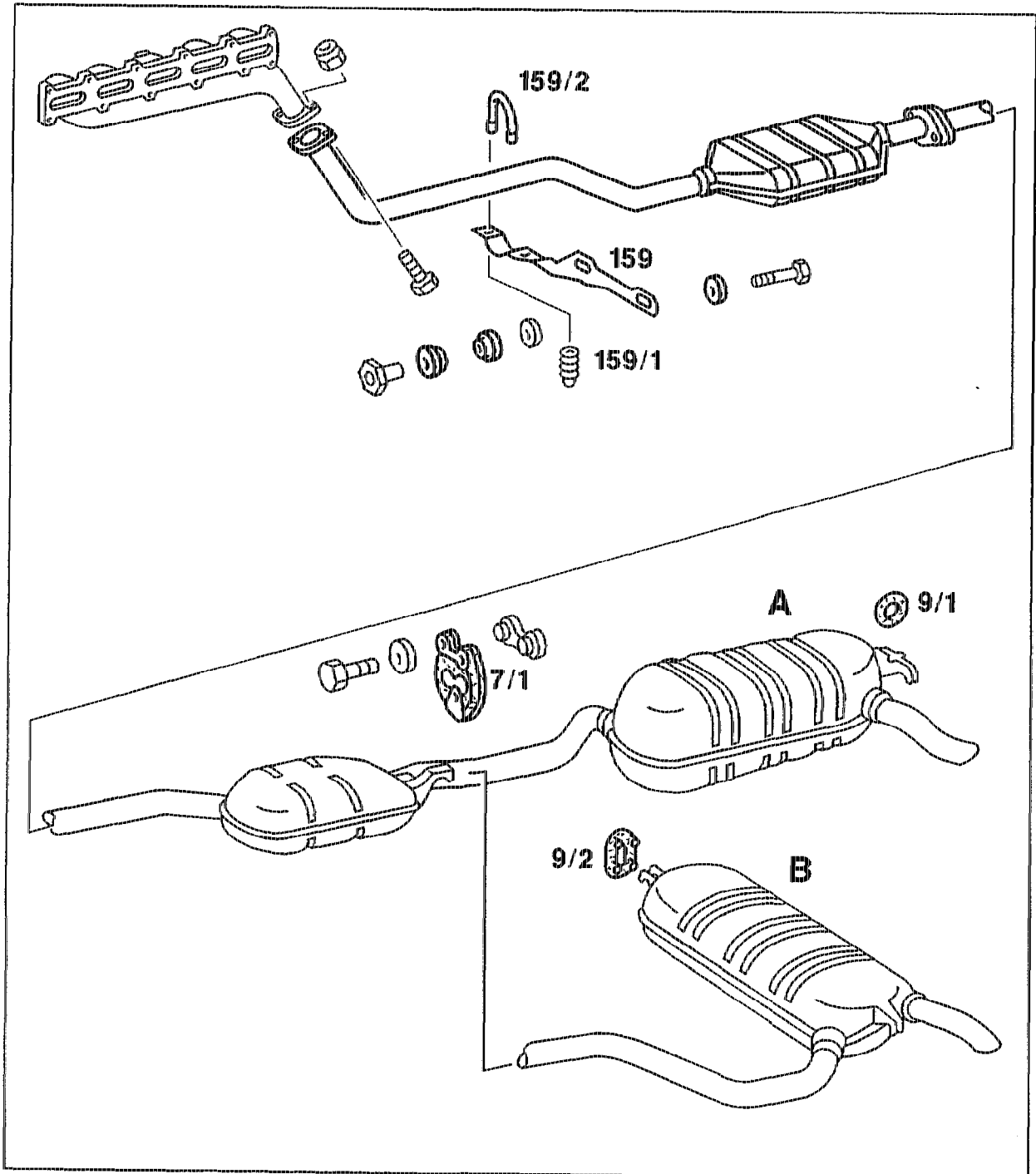


49-7000 Removing and installing exhaust system complete

Operation no. of operation texts and work units or standard texts and flat rates:
49-7000



P49-5089-61

Shown on engine 605.911

- A Sedan
- B Station Wagon

Flanged joints of exhaust manifold-oxidation catalytic converter or front exhaust system . . .

separate, connect. To do this, unscrew bolts, screw in; replace.

Tightening torque 20 Nm as reference value.

Bolts at support (159)

slacken, tighten.

Tightening torque 20 Nm as reference value.

Retaining bow (159/2) with dished washers (159/1) and self-locking nuts

take off, fit on. Replace self-locking nuts.

Tightening torque 7 Nm as reference value.

Rubber mounts (7/1, 9/1, 9/2)

detach, examine, replace if necessary, attach.

Complete exhaust system

take off, insert.

Note

Clean all connection points if necessary with emery cloth to remove combustion and corrosion residues.

Leaktightness of all connection points

check with engine running.