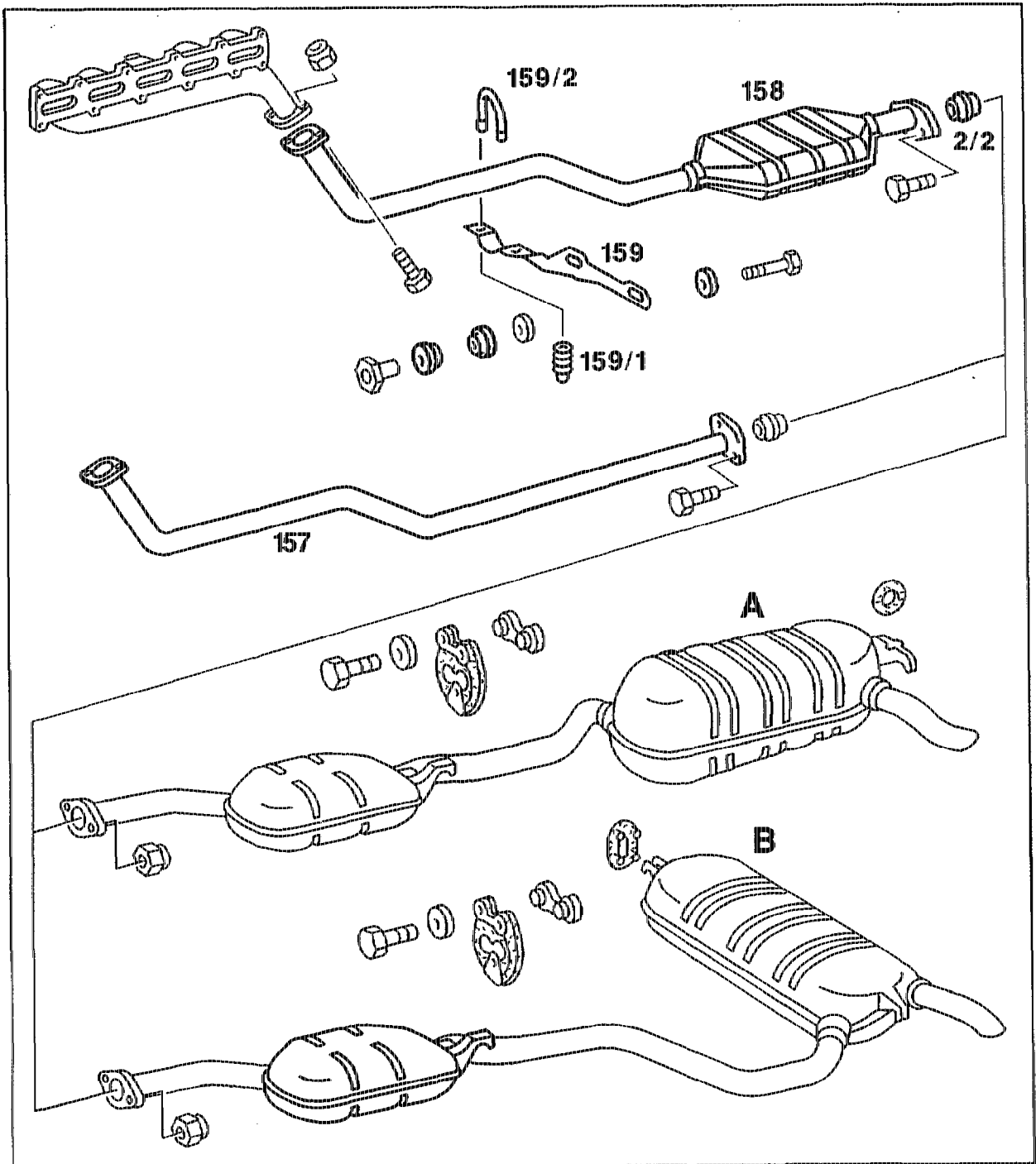


# 49-5531 Removing and installing, replacing oxidation catalytic converter or front exhaust system

Operation no. of operation texts and work units or standard texts and flat rates:  
49-5531



P49-5088-61

Shown on engine 605.911

A Sedan

B Station Wagon



Flanged joint at oxidation catalytic converter (158) or at front exhaust system (157) .....	detach, attach. To do this, unscrew bolts, screw in. Tightening torque 20 Nm as reference value. pull out, insert. check suitability for re-use, replace if necessary.
Center and tail muffler .....	
Seal (2/2) .....	
Flanged joints of exhaust manifold-oxidation catalytic converter (158) or exhaust manifold-front exhaust system (157) .....	separate, connect. To do this, unscrew bolts, screw in. Tightening torque 20 Nm as reference value. slacken, tighten. Tightening torque 20 Nm as reference value.
Bolts on support (159) .....	
Supporting bow (159/2) with dished washers (159/1) and self-locking nuts .....	take off, fit on. Replace self-locking nuts. Tightening torque 7 Nm as reference value.
Oxidation catalytic converter (158) or front exhaust system (157) .....	take off, insert; replace if necessary.
	<b>Note</b> Clean all connection points if necessary with emery cloth to remove combustion and corrosion residues.
Leaktightness of all connection points .....	check with engine running.

**Note**

**Disposing of oxidation catalytic converters**

Oxidation catalytic converters must not be disposed of as scrap. The oxidation catalytic converter contains valuable precious metal which can be recycled in the production process.

Refer to the publication

"Parts and Accessories Information"

for details regarding return addresses and exchange prices.