

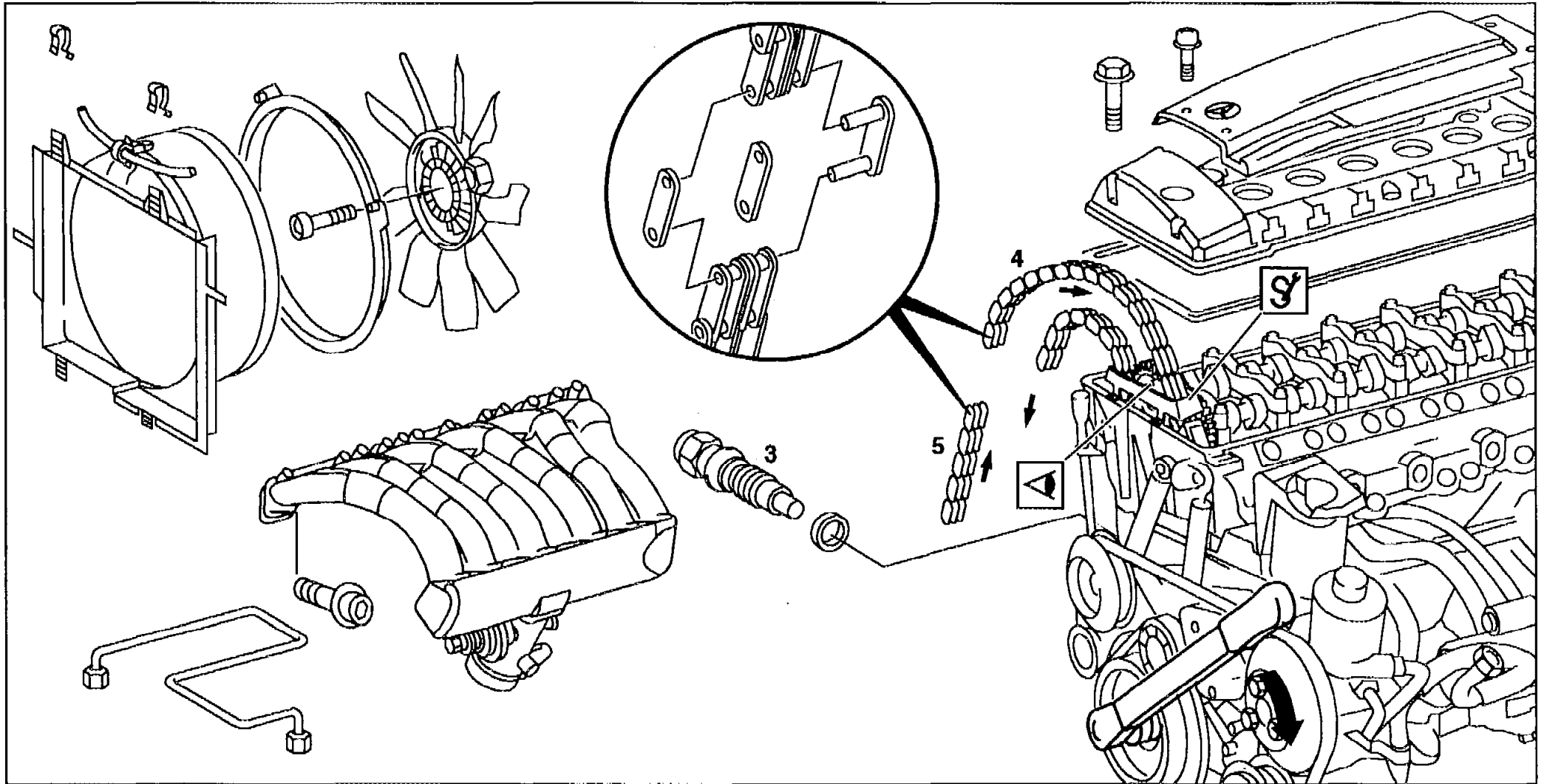
H1

AR05.10-P-7601HA

Replacing timing chain

10.2.94












ENGINE 604, 605, 606 /









Modification notes

1.3.96	Timing chain with press-fitted center plate replaces timing chain with moving center plate	See step 4	AR05.10-7601HA
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 	Removing, installing		
1.1	Remove viscous fan coupling	Engine 604 in model 202, 210 Engine 605, 606 in model 124, 210 Engine 605 in model 202	AR20.40-P-5660HA AR20.40-P-5660HB
		Engine 606.964 in model 463	AR20.40-P-5660GG
2	Remove chain tensioner (3)	 Replace seal of chain tensioner	AR05.10-P-7800HA M1
3	Remove cylinder head cover, install		AR01.20-P-5014HA
4	Separate timing chain (4, 5), rivet	 It is essential to remove the connecting (04). This is only an assembly aid and is not suitable when the engine is running.       	AR05.10-P-7601-03A K15 602 589 00 98 00 602 589 02 33 00 602 589 04 63 00 602 589 04 63 01 602 589 00 39 00 602 589 02 63 00 602 589 03 63 00

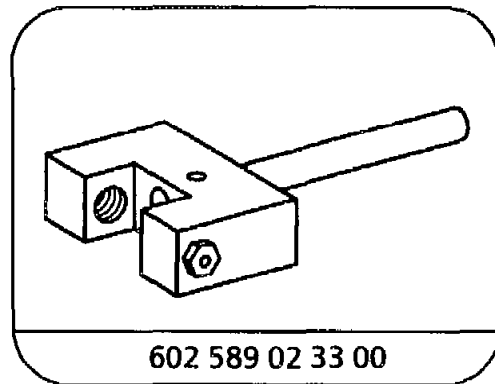


 BT	Timing chain with modified center plate	<p>    Inspect camshaft sprocket for scoring and pitting, if necessary ↓ replace camshaft sprocket </p>	<p> 604 589 00 40 00 602 589 02 40 00 BT05.10-P-0001-01A N17 </p>
5	Install in the reverse order		



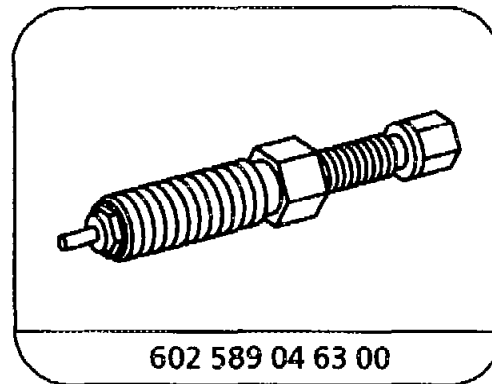
602 589 00 98 00

Case



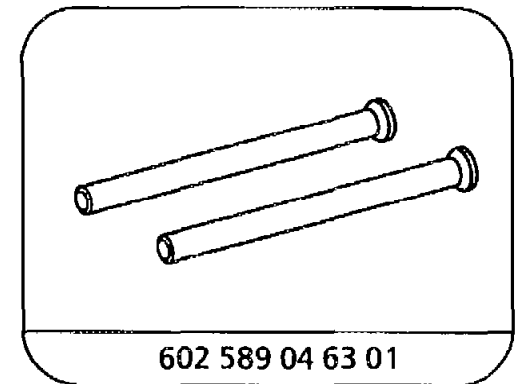
602 589 02 33 00

Chain separating tool



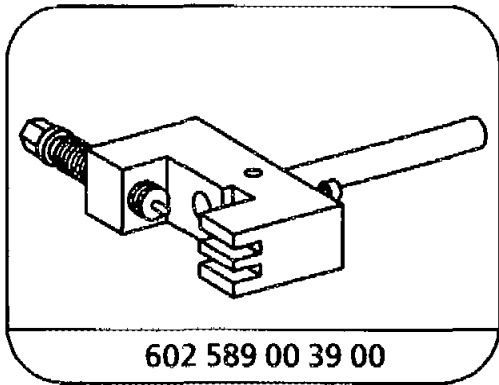
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Thrust spindle



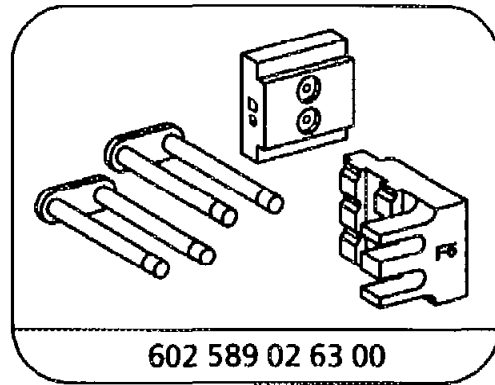
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Thrust pins



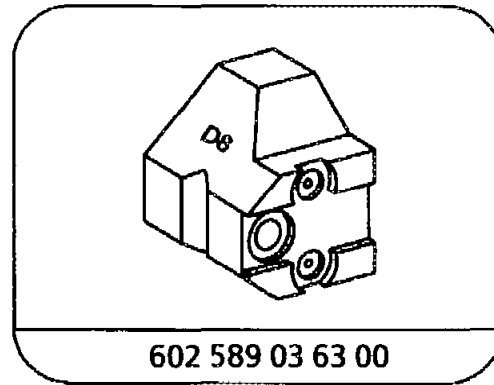
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Riveting tool



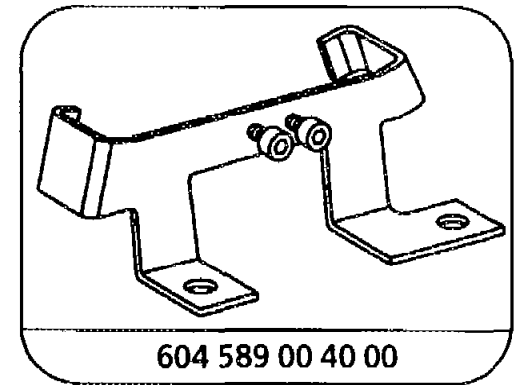
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Installation inserts



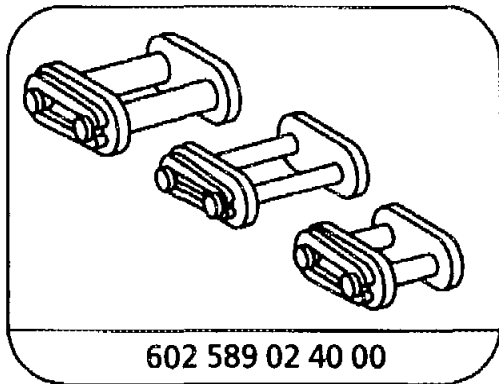
602 589 03 63 00

Thrust piece



604 589 00 40 00

Holding device



602 589 02 40 00

Assembly links