

D1

AR05.00-P-2011HY

Removing, installing hydraulic valve clearance compensation elements (bucket tappets)

14.1.98

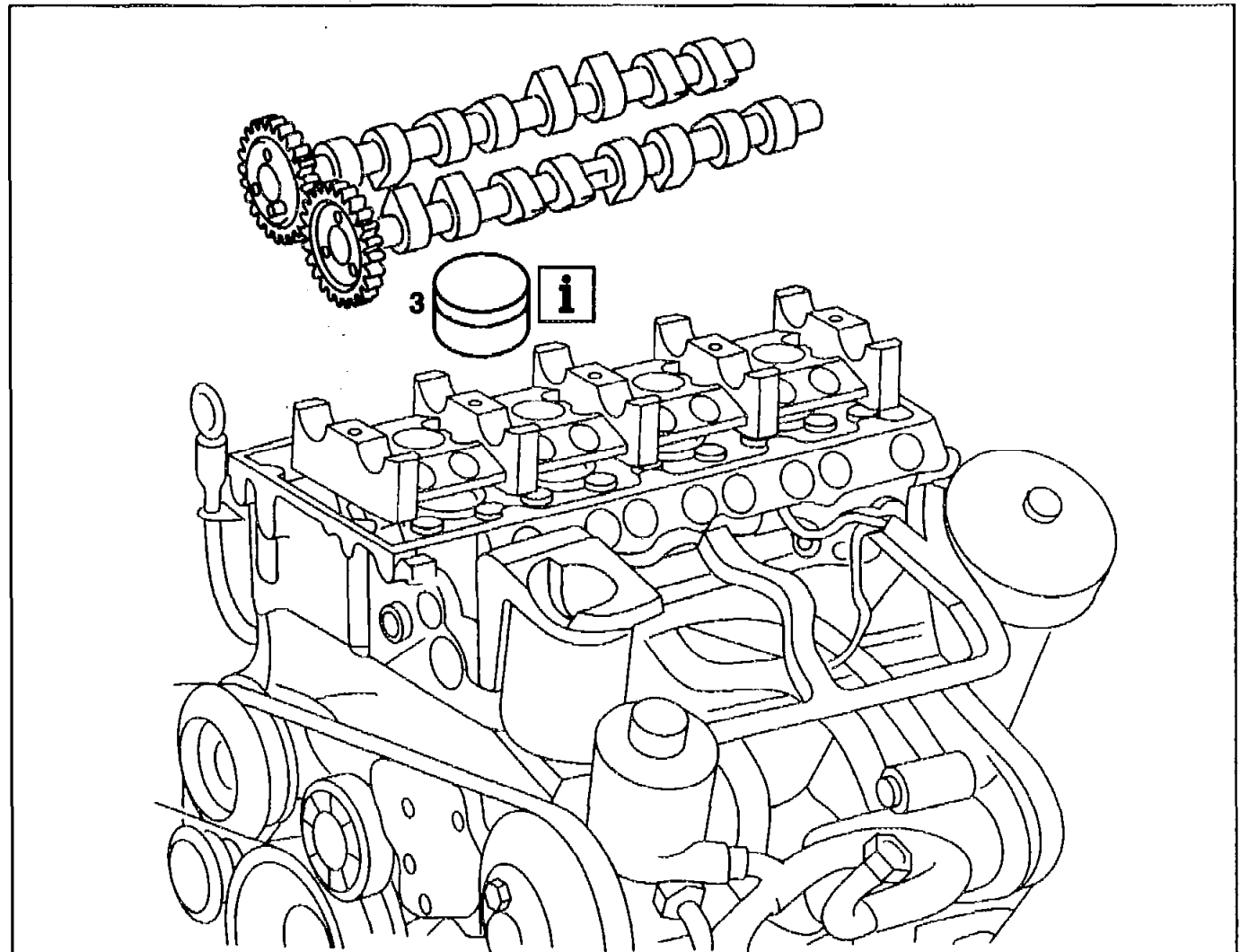
ENGINE 604, 605, 606**3 Compensation element**

Fig. item, etc.	Work instructions		
	Camshafts	remove	AR05.20-P-6992HA N3
3	Compensation elements	<p>remove</p> <p>i Do not use a magnet!</p> <p>The sliding surface of the compensation element would otherwise be magnetized as a result of which minute iron swarf would gather and would cause damage to the compensation element and cam.</p> <p>Re-install compensation elements at the same point if not replaced.</p> <p>Inspect surface of basic bore for scores and damage,</p> <p>if necessary according to condition, replace camshaft housing.</p>	<p>WH58.30-Z-1008-02A</p> <p>AR05.20-P-6995HA F4</p>

Commercially available tools (see Workshop Equipment Manual)

Number	Designation	Make (e.g.)	Order number
WH58.30-Z-1008-02A	Rubber suction cup \varnothing 30 mm	Hazet Güldenwerther Bahnhofstraße 25-28 D-42857 Remscheid	735-2