

01 Engine removal and installation, crankcase, cylinder head and crankcase ventilation

Designation	Nature and reason for modification	Production breakpoints	Op. no.
Open-deck design of crankcase	The crankcase has been modified for production engineering reasons. The cylinders are now open in the top part.	04.93	01-1000
Timing case cover	Center bore with thread at contact surface to cylinder head offset.	04.93	01-2100
Cylinder head	A standard cylinder head has been designed for the engines 119.98 in order to reduce the variety of parts.	9.95	01-4000
Compression pressure	Has been increased to ϵ 11 for engines M119.980/982.	9.95	01-0010
Cover at front of cylinder head	Both high tension distributors on M119.98 are discontinued with introduction of Motronic system.	9.95	01-2120