



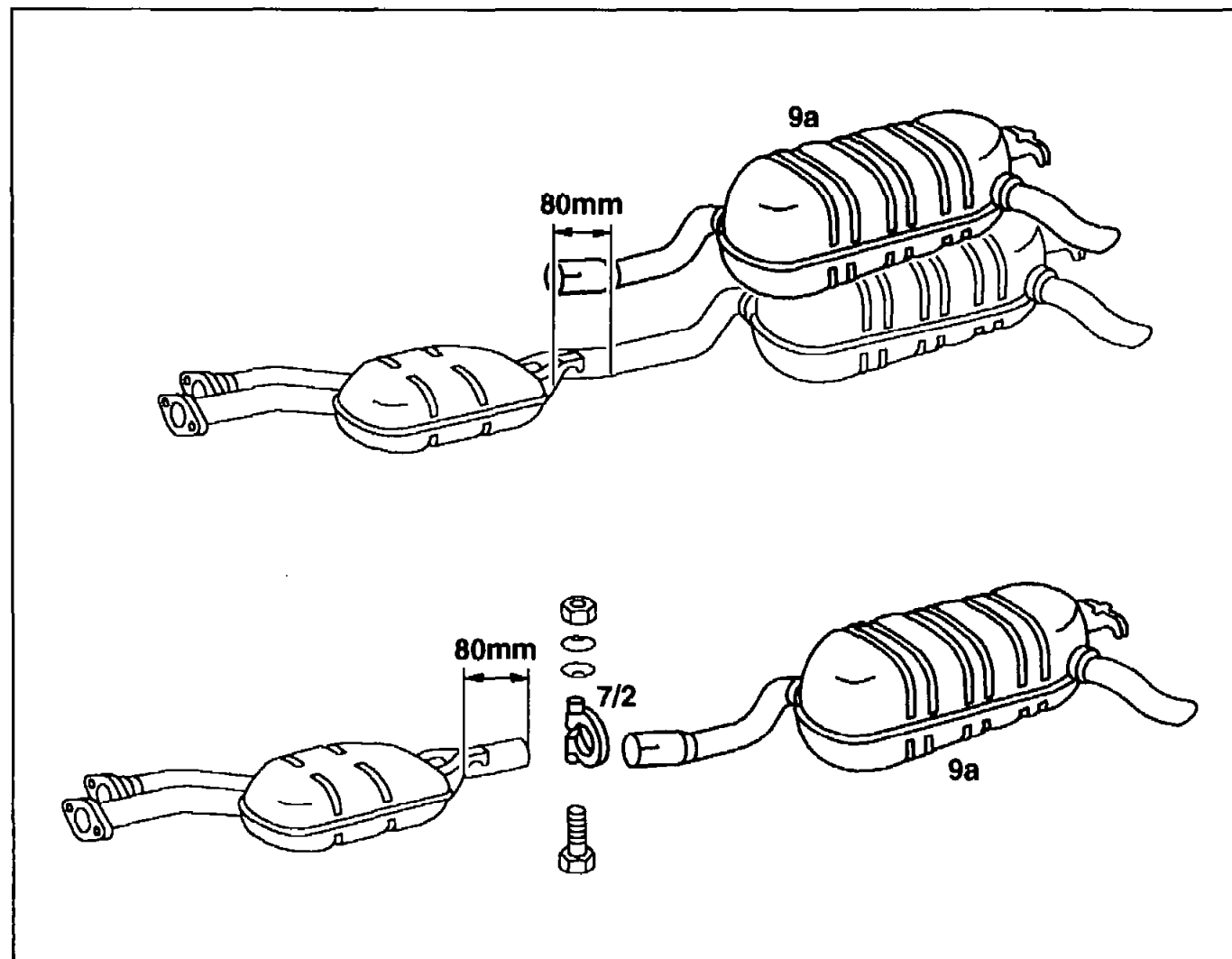
C5

AR49.10-P-4940EA

Replacing center and rear muffler

11.8.94

ENGINE 119.975
in MODEL 124.034



	Replacing		
1	Remove exhaust system downstream of flanged connection, install		AR49.10-P-7280EA 06
2	Mark length of pipe of the new rear muffler (9) on the removed exhaust system	Place new rear muffler (9) with socket connection exactly over the removed exhaust system for this step	
3	Cut through the pipe 80 mm from the marking in the direction of the rear muffler	i Tolerance minus 10 mm. It is important to ensure an insertion depth of 70 – 80 mm	
4	Fit together sawn-off center muffler and new rear muffler (9)	Use exhaust pipe clips (7/2) i If the center muffler is faulty, the center, rear muffler unit must be replaced complete	