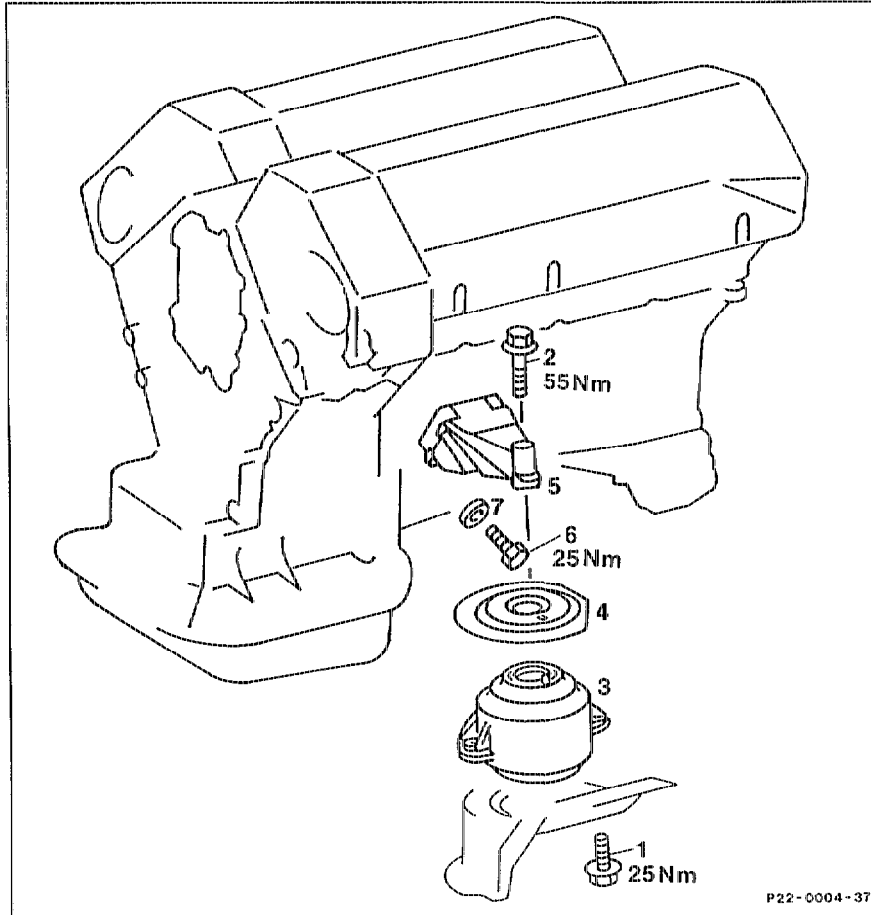


22-2500 Removing and installing engine carrier

Front engine compartment panel at bottom removed
(Maintenance Manual 6190)

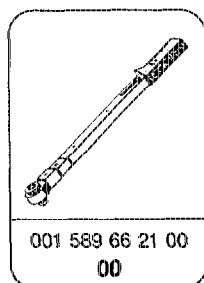
Operation no. of operation texts and work units or standard texts
and flat rates
22-2031-4670

Model 129 (Model 124 corresponds to Removing and installing front engine mounts 22-2110)



Left or right engine carrier (5)	remove, install.
Fan shroud ring	detach, attach.
Bottom engine compartment panel	unbolt, bolt on.
Top engine mount bolt (2)	unscrew, screw on (55 Nm).
Bottom engine mount bolt (1)	unscrew, screw on (25 Nm).
Engine at left or right	raise (about 30 mm).
Shield (4)	take off, install (pay attention to installation note).
Engine carrier bolts (6)	unscrew, screw on.
Engine carrier (5)	take off, install (M8: 25 Nm; M10: 40 Nm).

Special tool



Installation note

The anti-twist lock (pin) in the engine mount must engage in the opening in the shield (4) and in the retaining slot in the engine carrier.