

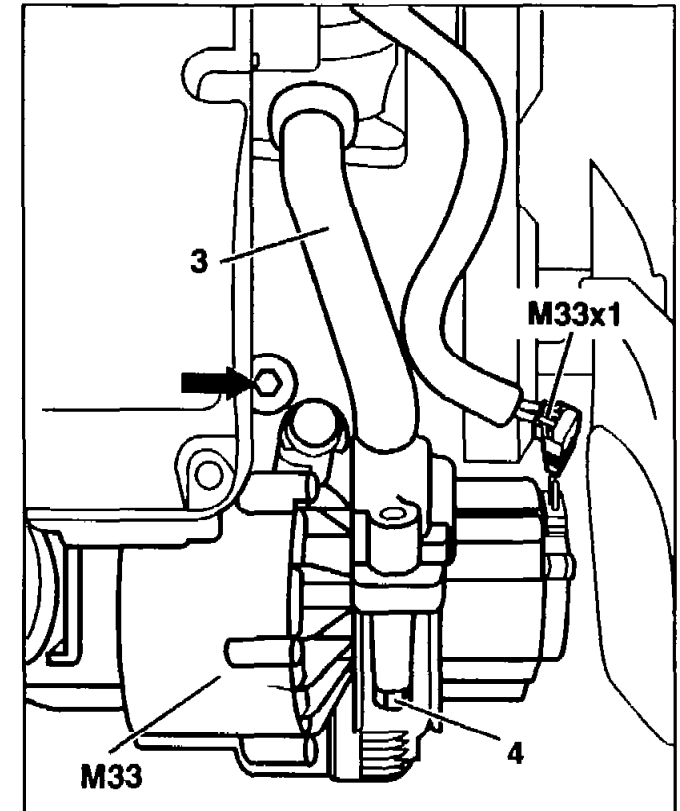


A4	AR14.30-P-7251EA	Removing and installing secondary air pump	11.9.95
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ENGINE 119.97/98



- 3 *Shaped hose*
- 4 *Bolt of air pump support*
- M33 *Electric air pump*
- M33x1 *Electric air pump connector*
- Arrow *Bolt of mating bearing*



P14.30-0238-02

Fig. item, etc.	Work instructions		
	Fan shroud	Detach	



i	Unbolt front right engine mount from below, raise engine	See Service Microfiche System Engine 119.960/970/971/972/974/975 Mechanical II Op. No. 22-2110	
3	Shaped hose	Pull off	
4 Nm	Bolt of air pump support		BA14.30-P-1002-01A
M33x1	Electric air pump connector		
Arrow	Bolt of mating bearing		

Nm Air pump

Number	Designation	Engine 119
BA14.30-P-1001-01A	Nut of belt pulley to air pump	Nm 35
BA14.30-P-1002-01A	Bolts of air pump support	Nm 25