



M4

AR47.10-P-7000D

Removing and installing fuel gauge sender

3.8.94

MODEL 124 with ENGINE 104
MODEL 124 with ENGINE 111

Left-hand illustration, models 124
(except 124.066/088/092)

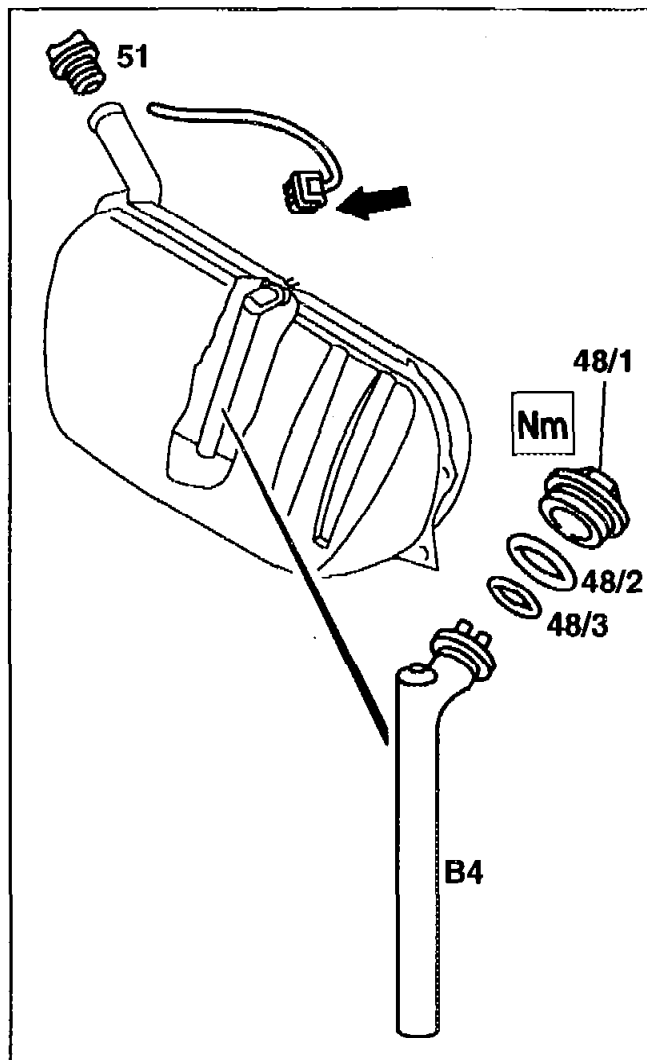
Right-hand illustration, models
124.088/092

48/1 End cover

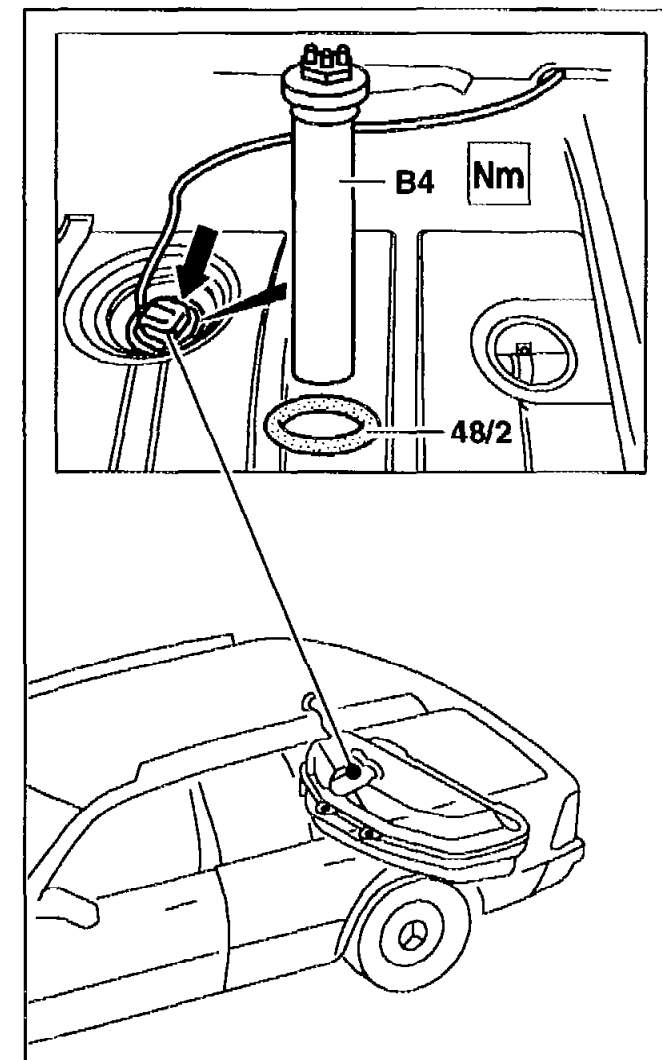
48/2 O-ring

48/3 O-ring

B4 Fuel level sender



P47.10-0265-03



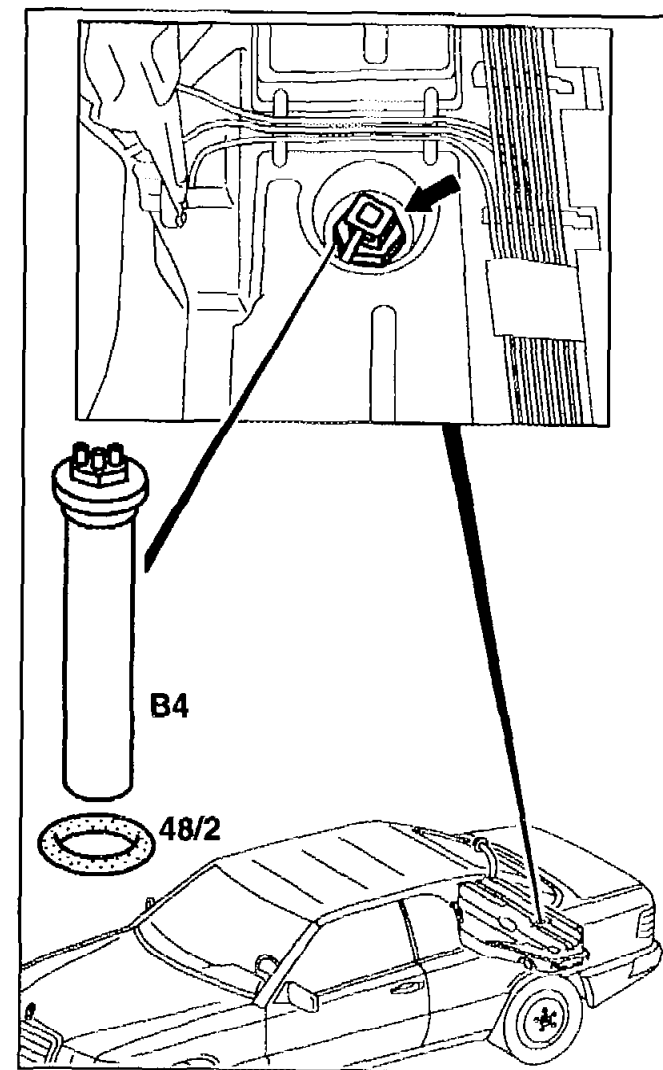
P47.10-0266-03



Model 124.066

48/2 O-ring

B4 Fuel level sender



P47.10-0267-03



Removal, installation



Danger!	Risk of explosion from ignition. Risk of poisoning from inhaling and swallowing fuel. Risk of injury as a result of fuel coming into contact with skin and eyes.	No fire, naked flame or smoking. Pour fuels only into suitable and appropriately marked containers. Wear protective clothing when handling fuel.	AS47.00-Z-0001-01A D17
	If fuel tank is full, pump out about 8 liters of fuel		
1	Remove trim for fuel tank in trunk	Models 124 (except 124.06/07/08/09) See RI Body installation work Op. no. 68-480	
2	Pull off coupling (arrow) for fuel gauge sender (B4)	Secure electric cable to prevent it from slipping	
3	Unscrew sealing flange (48/1) or fuel gauge sender (B4)		
4	Remove fuel gauge sender (B4)	Model ↓ Models 124.079/082/088/092 Model 124.06	AR47.10-P-7000-01DA D15 AR47.10-P-7000-01DB E15
5	Install in reverse sequence	Replace O-rings (48/2, 48/3). Lubricate to improve installation Observe tightening torque for sealing flange (48/1) or fuel gauge sender (B4)	BA47.10-P-1003-01B

**Nm** Fuel tank

Number	Designation	Nm	Models 124.008/019/ 022/028/029/031/032/ 040/ 042/051/052/091	Models 124.079/082/ 088/092
BA47.10-P-1003-01B	Sealing flange or fuel gauge sender to fuel tank	40	40	

Nm Fuel tank

Number	Designation	Nm	Models 124.034/ 036/06
BA47.10-P-1003-01B	Sealing flange or fuel gauge sender to fuel tank	40	