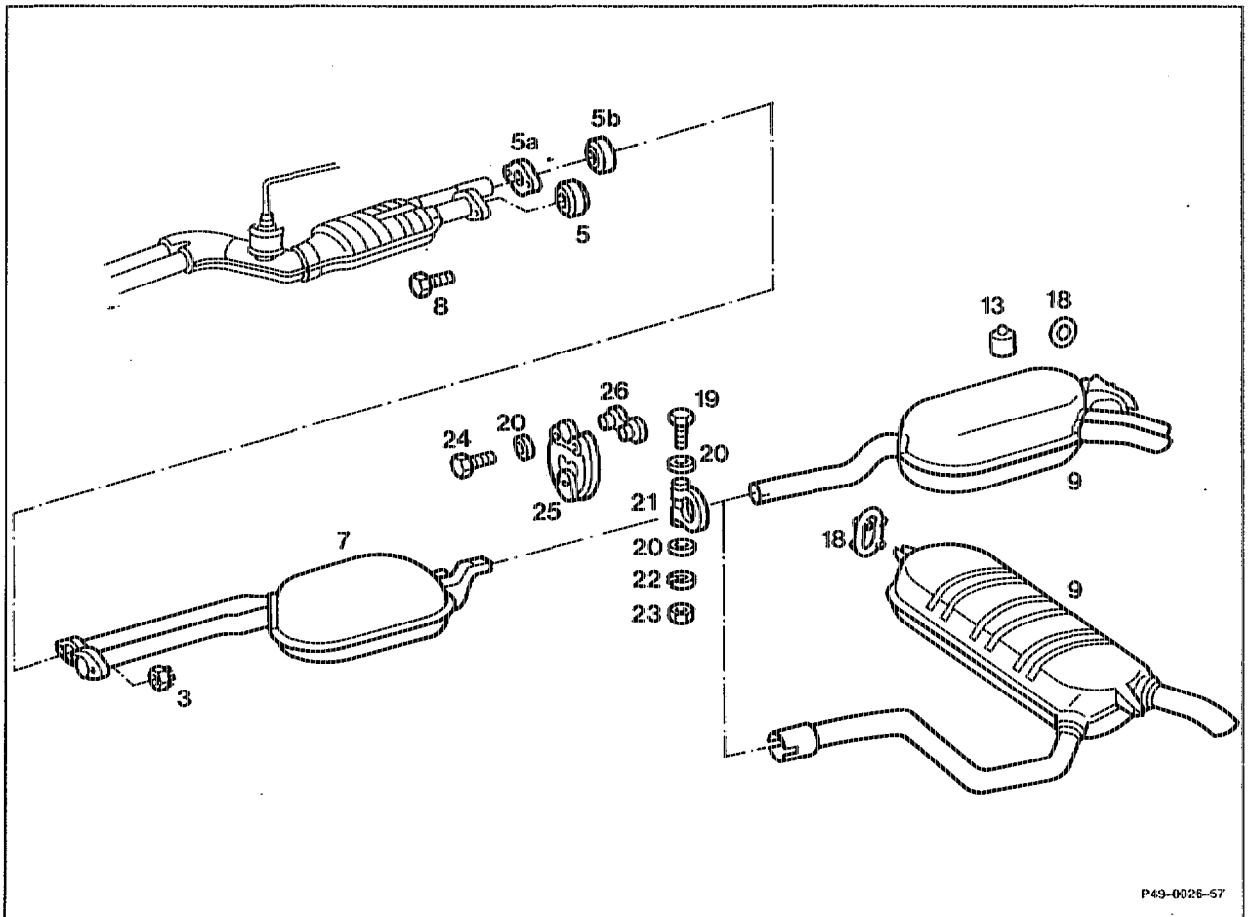


# 49-0045 Removing and installing exhaust system as from flanged connection

Operation No. of operation texts and work units or standard texts and flat rates:  
49-0045

## A. Model 124



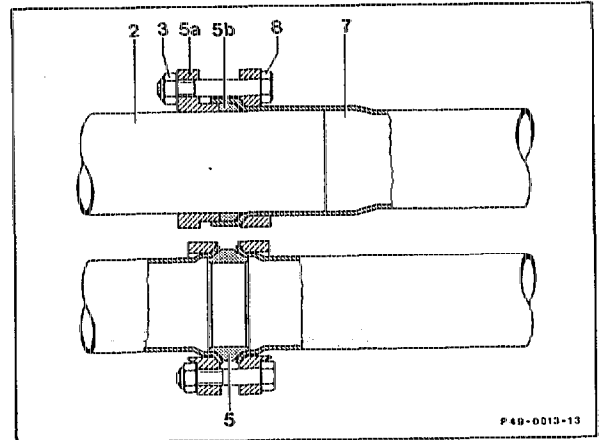
- |  |  |
|--|--|
| Bolted joint (3, 8) .....  | slacken, tighten. Replace self-locking nut (3).<br>Tightening torque 20 Nm as a reference value. |
| Bolts (24), washers (20), hanger plate (25)<br>and tensioning plate (26) ..... | detach, check, attach, replace if necessary.   |

- |  |   |
|--|---|
| Centre and final silencers (7,9) .....       | detach from rubber rings (18), check, attach, replace if necessary (see 49-0048). |
| Rubber rings (18) and rubber stop (13) ..... | check, replace if necessary.  |
| Leaktightness of all connection points ..... | check with engine running.  |

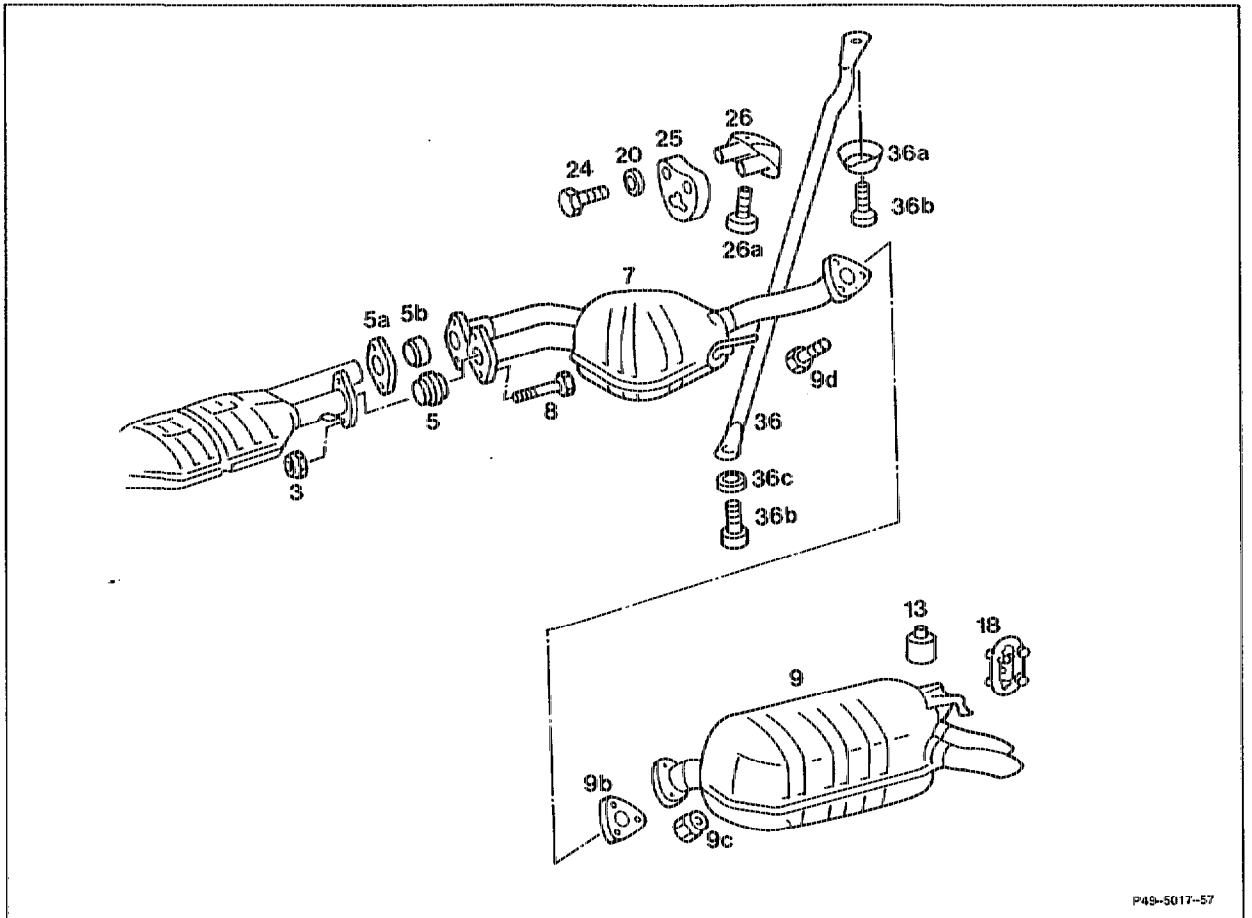
**Note**

If necessary, clean the tapered connection pieces of the pipes (2, 7) and seal (5) of combustion or corrosion residues with emery cloth.

Ensure the parts are correctly installed.



**B. Model 129**



P49-5017-57

**Removing and installing final silencer**

Bolted joint (9c, 9d) .....	slacken, tighten. Replace self-locking nut (9c). Tightening torque 20 Nm as a reference value.
3-hole flat gasket (9b) .....	replace, ensure correctly installed.
Final silencer (9) .....	detach from rubber ring (18), attach.
Rubber ring (18) and rubber stop (13) .....	check suitability for re-use, replace if necessary.

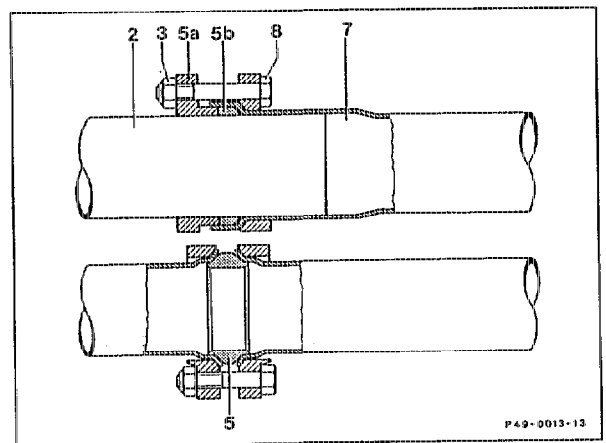
### Removing and installing centre silencer

Final silencer (9) .....	remove, install.
Self-locking bolts (36b) .....	unscrew, replace, screw in. Tightening torque 120 Nm.
Left frame cross strut (36), washer (36c) and reinforcing plate (36a) .....	take off, fit on.
Bolted joint (3,8) .....	slacken, tighten. Replace self-locking nut (3). Tightening torque 20 Nm as a reference value.
Bolts (24, 26a), washers (20), hanger plate (25) and tensioning plate (26) .....	detach, check, attach, replace if necessary.
Centre silencer (7) .....	take off, fit on.
Sintered seal (5), flange (5a) and graphite seal (5b) .....	check suitability for re-use, replace if necessary, ensure correctly installed.
Leak test of all connection points .....	check with engine running.

### Note

If necessary, clean the tapered connection pieces of the pipes (2, 7) and seal (5) of combustion or corrosion residues with emery cloth.

Ensure the parts are correctly installed.



### Special tool

