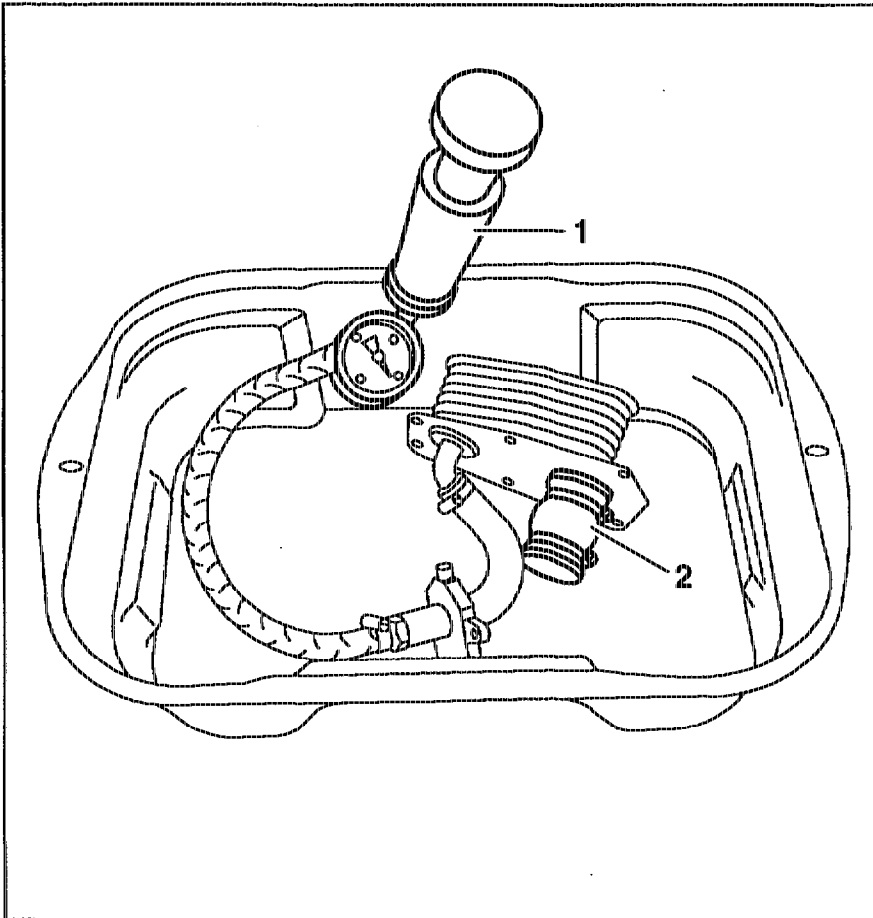


18-1370 Pressure-testing oil-to-coolant heat exchanger

Preceding work:
Oil-to-coolant heat exchanger removed (18-1320)

Operation no. of operation texts and work units or standard texts
and flat rates:
18-6841



P18-5319-37

Oil-to-coolant heat exchanger	clean.
Opening (2)	seal air-tight.
Tester (1)	connect.
Oil-to-coolant heat exchanger	pressurize with tester (1) to about 1.3 bar.
Oil-to-coolant heat exchanger	immerse in tank with warm water.
Oil-to-coolant heat exchanger	inspect for any air bubbles flowing out.

Note

Air bubbles indicate a leak; pinpoint more accurately where the air bubbles come from.



If a leak exists, replace oil-to-coolant heat exchanger.

Data

Test pressure

1.4 bar

Special tools

