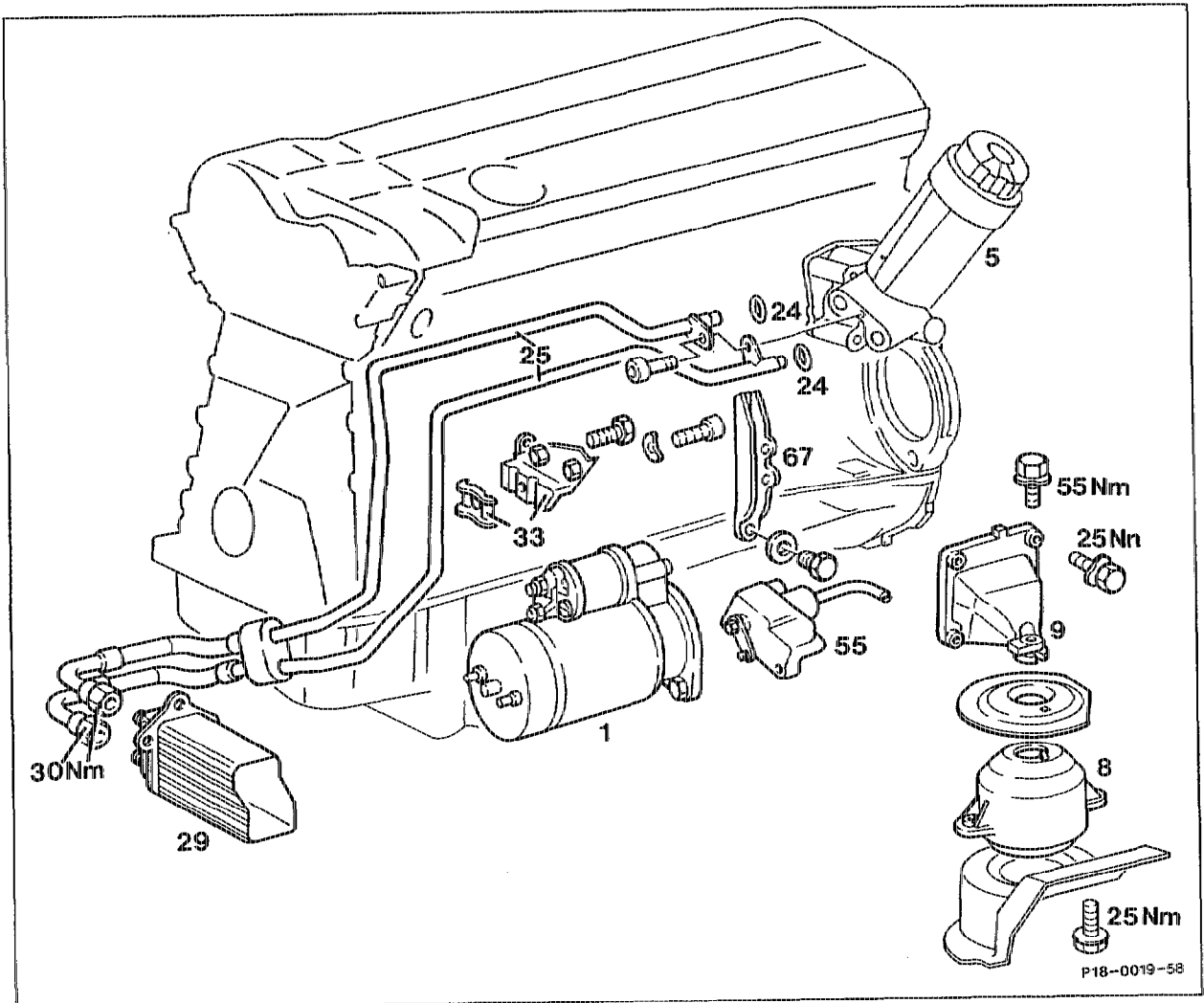


18-1120 Removing and installing oil pipes (oil filter – air-to-oil cooler)

Preceding work:
Starter removed.

Operation no. of operation texts and work units or standard texts
and flat rates:
18-8591

Model 129 with air-to-oil cooling



Intake manifold supports (67)	remove, install.
Models 124, 129: if cruise control fitted	remove actuator (55) of electronic accelerator with linkage, install (cables remain connected).
Bracket (33) of oil pipes	unbolt, bolt on.
Oil pipe (25) at oil filter (5)	unbolt, bolt on (10 Nm). Replace seals (24).
Oil pipes (25) at air-to-oil cooler (29)	unbolt, bolt on (30 Nm).

Right and left engine mounts at bottom	unbolt, bolt on (22-2110).
Engine	raise, lower.
Left engine mount (8)	remove, install (22-2110).
Engine carrier (9)	remove, install (22-2500).
Oil pipes (25)	remove to the front, install.
Oil level	adjust to correct level (18-0020).
Engine	run and check for leaks.

Note

The oil circulates in the oil pipes (25) once the thermostat valve in the oil filter opens; see function of oil filter (18-1000).