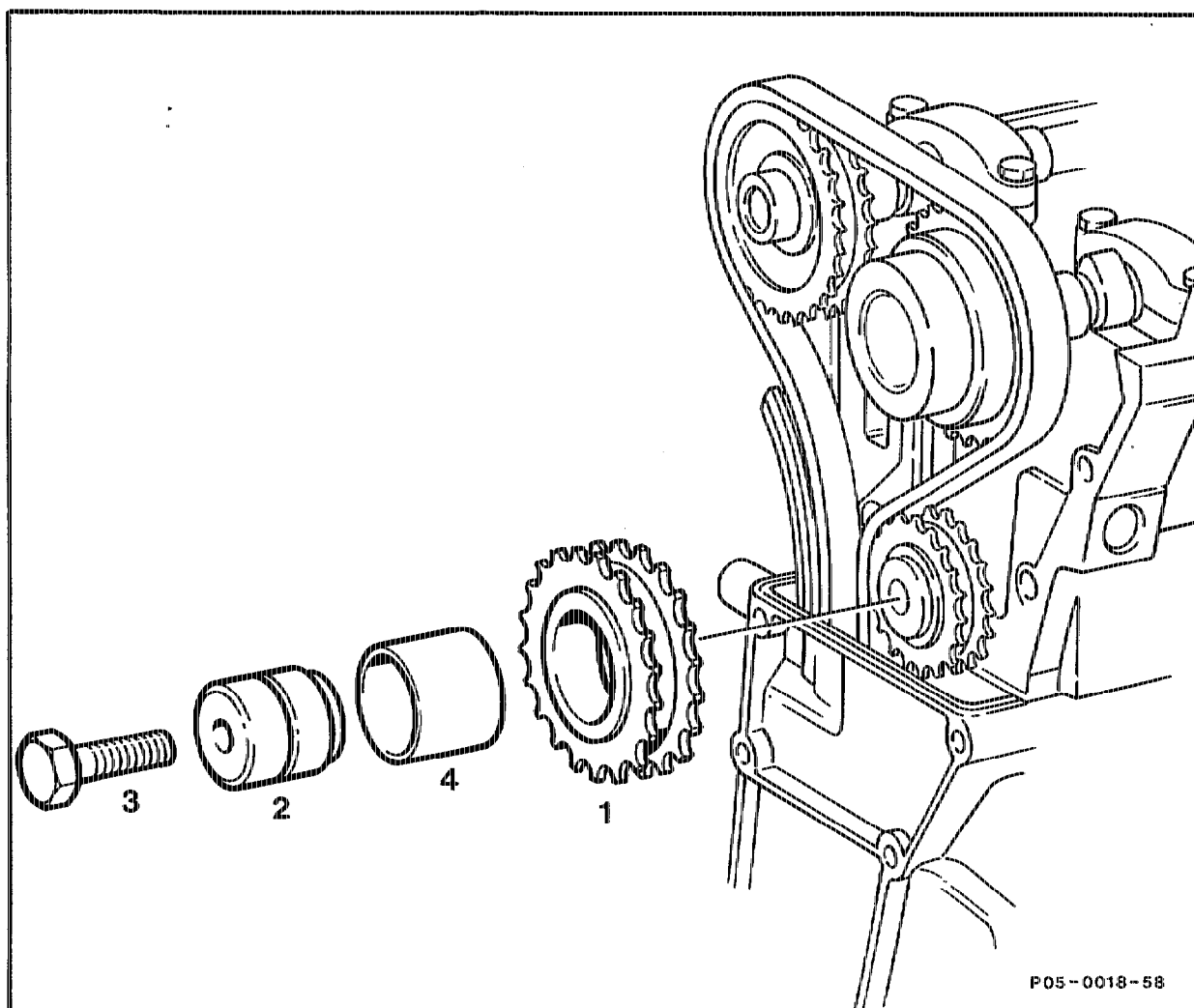


05--4400 Removing and installing guide sprocket, engine 104.98

Operation no. of operation texts and work units or standard texts
and flat rates:
05-8051-8052



P05-0018-58

Front cover	remove, install (01-2120).
Inlet camshaft	rotate in opposite direction of rotation until timing chain slackened.
Front side of guide sprocket	mark because of direction of rotation.
Bolt (3) "left-hand thread"	unscrew, screw in, tighten 35 Nm (step 3).
Guide sprocket (1) with bearing journal (2)	take off, fit on (step 4).

Removing and installing

1 Rotate inlet camshaft in opposite direction of rotation until timing chain at guide sprocket is slackened.

2 Mark front side guide sprocket. A used guide sprocket should rotate in the same direction.

3 Unscrew bolt (3) "left-hand thread", screw in and tighten. Tightening torque 35 Nm.

4 Take off guide sprocket (1) together with bearing journal (2). Oil bearing bush and fit on.

