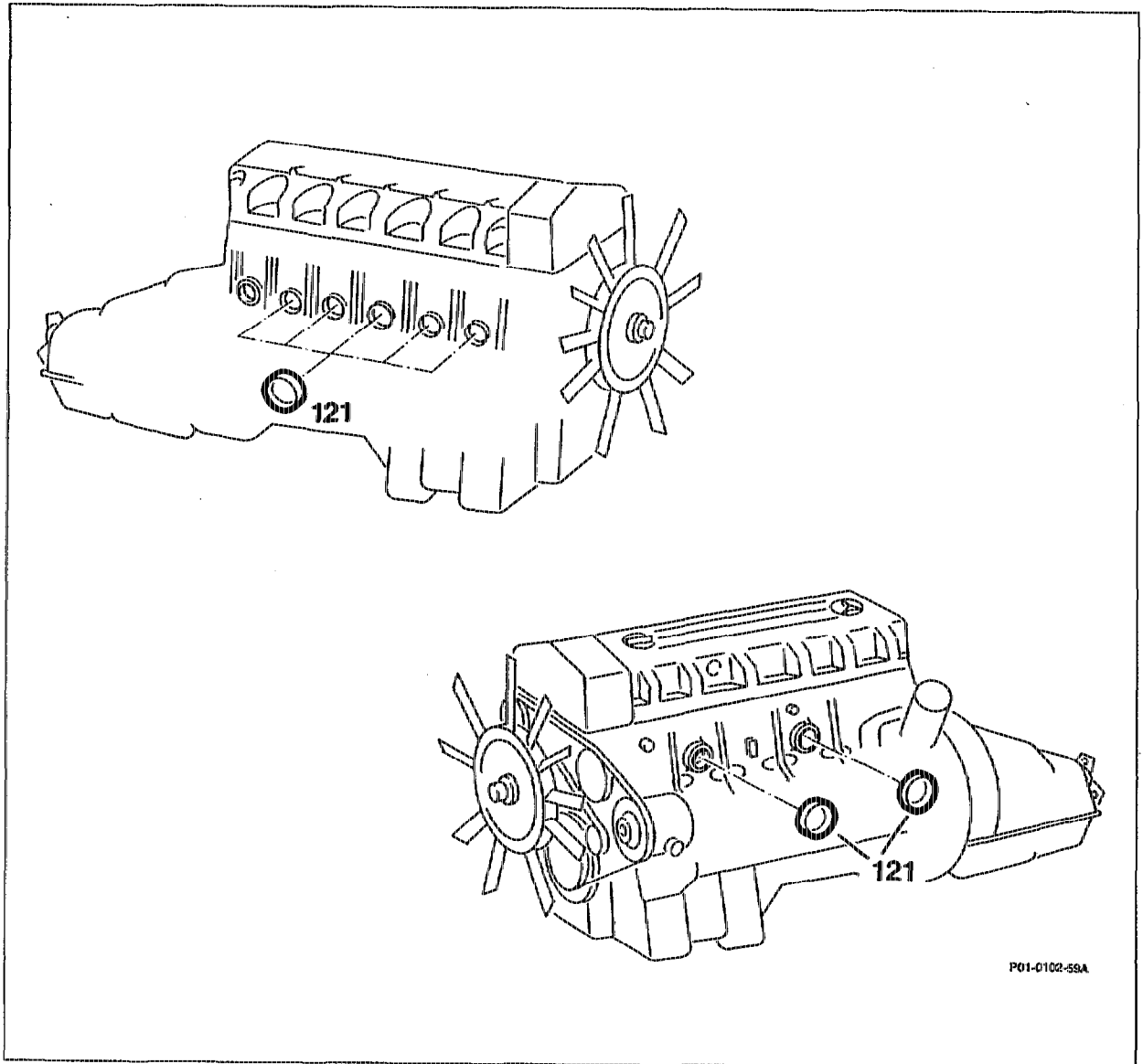


01-1400 Replacing core plugs in crankcase

Preceding work:
Attached parts in area of core plugs removed.
Coolant drained (20-0100).

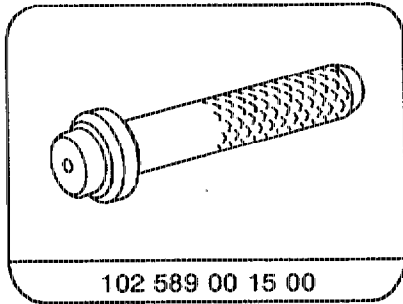
Operation no. of operation texts and work units or standard texts
and flat rates:
01-8501-8741



P01-0102-59A

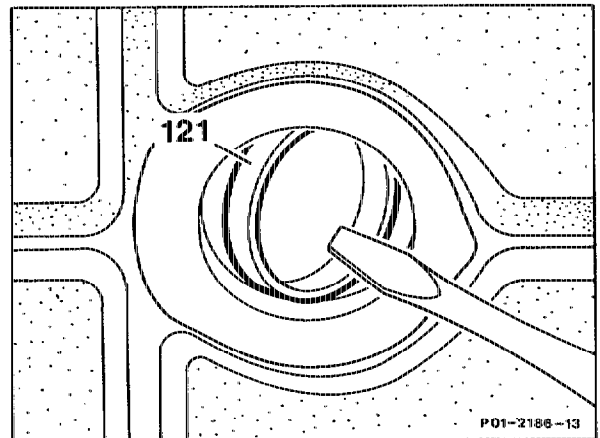
Core plug (121)	remove (steps 1 and 2).
Core plug hole	clean with activator, combi-pack 002 989 09 71.
Core plug hole	coat with sealant 002 989 45 20 10.
Core plug (121)	Knock in with drift, special tool 102 589 00 15 00.
Sealant	allow to harden.
Engine	check for leaks.

Special tool

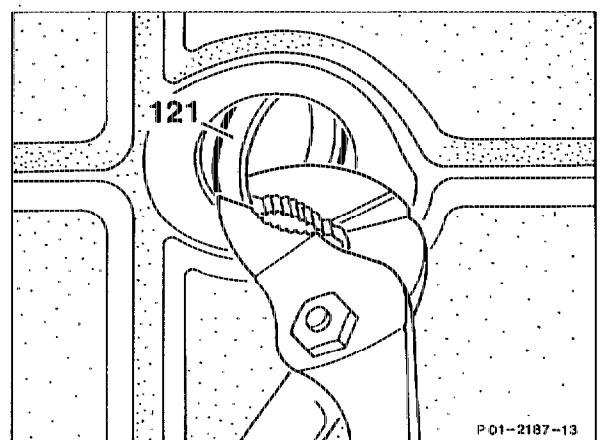


Replacing

1 Use a screwdriver to knock core plug (121) in on one side until it has turned.

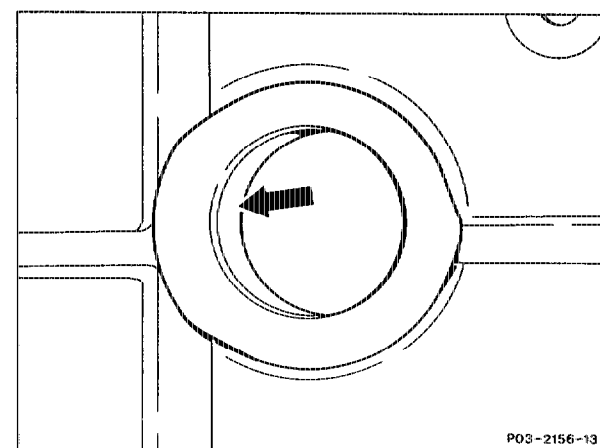


2 Grasp core plug (121) at the collar and remove.



3 Thoroughly clean core plug hole. Spray the sealing surface with activator. Sealing surface must be free of grease.

4 Coat core plug with sealant 002 989 45 20 10.



5 Knock in new core plug flush using the insertion drift 102 589 00 15 00.

Note

Allow the sealant to cure for approximately 45 minutes before pouring in coolant.

6 Run engine to warm up and check for leaks.

